



Correlation of

Modern Automotive Technology, by Duffy

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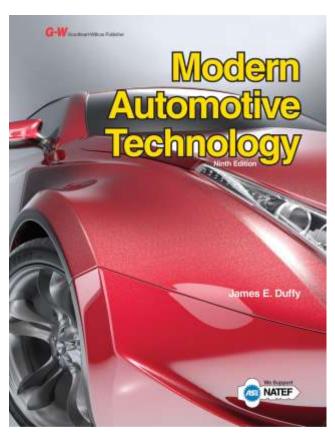
to

NATEF Master Automobile Service Technology (MAST) Task List Correlation Chart

The following chart correlates the *Modern*Automotive Technology Shop Manual (©2017) to the 2017 NATEF Master Automobile Service Technology (MAST) Task List.

The correlation below lists the tasks, priority levels, and the corresponding page numbers from the *Modern Automotive Technology* Shop Manual for the Master Automobile Service Technology Task List.

For more information on NATEF standards, including additional information on the ASE Industry Education Alliance, please visit http://www.asealliance.org/.



ENGINE REPAIR

For every task in Engine Repair, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
I. ENGINE REPAIR		
A. General: Engine Diagnosis; Removal and Reinstallation (R &	& R)	
1. Complete work order to include customer information, vehicle	P-1	2
identifying information, customer concern, related service history,		
cause, and correction.		

Task Number and Description	Priority	Job #s
2. Research vehicle service information including fluid type,	P-1	2
internal engine operation, vehicle service history, service		
precautions, and technical service bulletins.		
3. Verify operation of the instrument panel engine warning	P-1	11, 138, 139, 140,
indicators.		141
4. Inspect engine assembly for fuel, oil, coolant, and other leaks;	P-1	7
determine needed action.		
5. Install engine covers using gaskets, seals, and sealers as	P-1	3, 4, 27, 28, 34
required.		
6. Verify engine mechanical timing.	P-1	24, 28
7. Perform common fastener and thread repair, to include: remove	P-1	15
broken bolt, restore internal and external threads, and repair		
internal threads with thread insert.		
8. Inspect, remove, and/or replace engine mounts.	P-2	37, 38
9. Identify service precautions related to service of the internal	P-2	12, 13
combustion engine of a hybrid vehicle.		
10. Remove and reinstall engine on a newer vehicle equipped	P-3	12, 30
with OBD; reconnect all attaching components and restore the		
vehicle to running condition.		
I. ENGINE REPAIR		
B. Cylinder Head and Valve Train Diagnosis and Repair		
1. Remove cylinder head; inspect gasket condition; install	P-1	13, 28
cylinder head and gasket; tighten according to manufacturer's		
specification and procedure.		
2. Clean and visually inspect a cylinder head for cracks; check	P-1	3, 20
gasket surface areas for warpage and surface finish; check		
passage condition.		
3. Inspect pushrods, rocker arms, rocker arm pivots, and shafts for	P-2	21
wear, bending cracks, looseness, and blocked oil passages		
(orifices); determine needed action.		
4. Adjust valves (mechanical or hydraulic lifters).	P-1	25
5. Inspect and replace camshaft and drive belt/chain; includes	P-1	24, 28
checking drive gear wear and backlash, end play, sprocket and		
chain wear, overhead cam drive sprocket(s), drive belt(s), belt		
tension, tensioners, camshaft reluctor ring/tone wheel, and valve		
timing components; verify correct camshaft timing.		
6. Establish camshaft position sensor indexing.	P-1	28
7. Inspect valve springs for squareness and free height	P-3	21
comparison; determine needed action.		

Task Number and Description	Priority	Job #s
8. Replace valve stem seals on an assembled engine; inspect	P-3	21, 26
valve; inspect valve spring retainers, locks/keepers, and valve		
lock/keeper grooves; determine needed action.		
9. Inspect valve guides for wear; check valve stem-to-guide	P-3	20
clearance; determine needed action.		
10. Inspect valves and valve seats; determine needed action.	P-3	20
11. Check valve spring assembled height and valve stem height;	P-3	23
determine needed action.		
12. Inspect valve lifters; determine needed action.	P-2	21
13. Inspect and/or measure camshaft for runout, journal wear, and	P-3	21
lobe wear.		
14. Inspect camshaft bearing surface for wear, damage, out-of-	P-3	21
round, and alignment; determine needed action.		
I. ENGINE REPAIR		
C. Engine Block Assembly Diagnosis and Repair		
1. Remove, inspect, and/or replace crankshaft vibration damper	P-1	13, 19, 29
(harmonic balancer).		
2. Disassemble engine block; clean and prepare components for	P-1	13
inspection and reassembly.		
3. Inspect engine block for visible cracks, passage condition, core	P-2	14
and gallery plug condition, and surface warpage; determine		
needed action.		
4. Inspect and measure cylinder walls/sleeves for damage, wear,	P-2	13, 16
and ridges; determine needed action.		
5. Deglaze and clean cylinder walls.	P-2	16
6. Inspect and measure camshaft bearings for wear, damage, out-	P-3	21
of-round, and alignment; determine needed action.		
7. Inspect crankshaft for straightness, journal damage, keyway	P-1	14, 27
damage, thrust flange and sealing surface condition, and visual		
surface cracks; check oil passage condition; measure end play and		
journal wear; check crankshaft position sensor reluctor ring		
(where applicable); determine needed action.		
8. Inspect main and connecting rod bearings for damage and	P-2	14, 27
wear; determine needed action.		
9. Identify piston and bearing wear patterns that indicate	P-3	14, 18
connecting rod alignment and main bearing bore problems;		
determine needed action.		
10. Inspect and measure piston skirts and ring lands; determine	P-2	18
needed action.		
11. Determine piston-to-bore clearance.	P-2	18

Task Number and Description	Priority	Job #s
12. Inspect, measure, and install piston rings.	P-2	18
13. Inspect auxiliary shaft(s) (balance, intermediate, idler,	P-2	19
counterbalance, and/or silencer); inspect shaft(s) and support		
bearings for damage and wear; determine needed action; reinstall		
and time.		
14. Assemble engine block.	P-1	27
I. ENGINE REPAIR		
D. Lubrication and Cooling System Diagnosis and Repair		
1. Perform cooling system pressure and dye tests to identify leaks;	P-1	31
check coolant condition and level; inspect and test radiator,		
pressure cap, coolant recovery tank, heater core, and gallery		
plugs; determine needed action.		
2. Identify causes of engine overheating.	P-1	8, 9, 10, 31
3. Inspect, replace, and/or adjust drive belts, tensioners, and	P-1	31, 33
pulleys; check pulley and belt alignment.		
4. Inspect and/or test coolant; drain and recover coolant; flush and	P-1	2, 31, 32
refill cooling system; use proper fluid type per manufacturer		
specification; bleed air as required.		
5. Inspect, remove, and replace water pump.	P-2	31, 34
6. Remove and replace radiator.	P-2	35
7. Remove, inspect, and replace thermostat and gasket/seal.	P-1	36
8. Inspect and test fan(s), fan clutch (electrical or mechanical), fan	P-1	31
shroud, and air dams; determine needed action.		
9. Perform oil pressure tests; determine needed action.	P-1	10
10. Perform engine oil and filter change; use proper fluid type per	P-1	2, 6
manufacturer specification.		
11. Inspect auxiliary coolers; determine needed action.	P-3	31
12. Inspect, test, and replace oil temperature and pressure	P-2	139, 141
switches and sensors.		
13. Inspect oil pump gears or rotors, housing, pressure relief	P-2	19
devices, and pump drive; perform needed action.		

AUTOMATIC TRANSMISSION AND TRANSAXLE

For every task in Automatic Transmission and Transaxle, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
II. AUTOMATIC TRANSMISSION AND TRANSAXLE		
A. General: Transmission and Transaxle Diagnosis		
1. Identify and interpret transmission/transaxle concerns,	P-1	39
differentiate between engine performance and		
transmission/transaxle concerns; determine needed action.		
2. Research vehicle service information including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
3. Diagnose fluid loss and condition concerns; determine needed	P-1	7, 39, 44, 65
action.		
4. Check fluid level in a transmission or a transaxle equipped with	P-1	39, 44
a dipstick.		
5. Check fluid level in a transmission or a transaxle not equipped	P-1	39, 44
with a dipstick.		
6. Perform pressure tests (including transmission/transaxles	P-1	39, 40
equipped with electronic pressure control); determine needed		
action.		
7. Diagnose noise and vibration concerns; determine needed	P-2	37, 39
action.		
8. Perform stall test; determine needed action.	P-2	39
9. Perform lock-up converter system tests; determine needed	P-3	39
action.		
10. Diagnose transmission/transaxle gear reduction/multiplication	P-1	39
concerns using driving, driven, and held member (power flow)		
principles.		
11. Diagnose electronic transmission/transaxle control systems	P-1	39
using appropriate test equipment and service information.		
12. Diagnose pressure concerns in a transmission using hydraulic	P-2	40
principles (Pascal's law).		

Task Number and Description	Priority	Job #s
II. AUTOMATIC TRANSMISSION AND TRANSAXLE		
B. In-Vehicle Transmission/Transaxle Maintenance and Repair		
1. Inspect, adjust, and/or replace external manual valve shift	P-1	39, 45
linkage, transmission range sensor/switch, and/or park/neutral		
switch.		
2. Inspect for leakage; replace external seals, gaskets, and	P-2	3, 4
bushings.		
3. Inspect, test, adjust, repair, and/or replace electrical/electronic	P-1	48, 161
components and circuits including computers, solenoids, sensors,		
relays, terminals, connectors, switches, and harnesses;		
demonstrate understanding of the relearn procedure.		
4. Drain and replace fluid and filter(s); use proper fluid type per	P-1	2, 44
manufacturer specification.		
5. Inspect, replace, and align powertrain mounts.	P-2	37, 38
II. AUTOMATIC TRANSMISSION AND TRANSAXLE		
C. Off-Vehicle Transmission and Transaxle Repair		
1. Remove and reinstall transmission/transaxle and torque	P-2	50, 51, 58, 59
converter; inspect engine core plugs, rear crankshaft seal, dowel		
pins, dowel pin holes, and mounting surfaces.		
2. Inspect, leak test, flush, and/or replace transmission/transaxle	P-1	46
oil cooler, lines, and fittings.		
3. Inspect converter flex (drive) plate, converter attaching bolts,	P-2	50, 51, 52, 53, 55
converter pilot, converter pump drive surfaces, converter end		
play, and crankshaft pilot bore.		
4. Describe the operational characteristics of a continuously	P-3	39
variable transmission (CVT).		
5. Describe the operational characteristics of a hybrid vehicle	P-3	39
drive train.		
6. Disassemble, clean, and inspect transmission/transaxle.	P-1	52, 55
7. Inspect, measure, clean, and replace valve body (includes	P-2	52, 53, 55, 56
surfaces, bores, springs, valves, switches, solenoids, sleeves,		
retainers, brackets, check valves/balls, screens, spacers, and		
gaskets).		
8. Inspect servo and accumulator bores, pistons, seals, pins,	P-2	53, 56
springs, and retainers; determine needed action.		
9. Assemble transmission/transaxle.	P-1	54, 57
10. Inspect, measure, and reseal oil pump assembly and	P-2	52, 53, 55, 56
components.		
11. Measure transmission/transaxle end play and/or preload;	P-1	52, 55
determine needed action.		

Task Number and Description	Priority	Job #s
12. Inspect, measure, and/or replace thrust washers and bearings.	P-2	52, 53 55, 56
13. Inspect oil delivery circuits, including seal rings, ring	P-2	52, 53, 55, 56
grooves, and sealing surface areas, feed pipes, orifices, and check		
valves/balls.		
14. Inspect bushings; determine needed action.	P-2	52, 53, 55, 56
15. Inspect and measure planetary gear assembly components;	P-2	52, 53, 55, 56
determine needed action.		
16. Inspect case bores, passages, bushings, vents, and mating	P-2	52, 55
surfaces; determine needed action.		
17. Diagnose and inspect transaxle drive, link chains, sprockets,	P-2	55
gears, bearings, and bushings; perform needed action.		
18. Inspect measure, repair, adjust, or replace transaxle final drive	P-2	41, 42, 43
components.		
19. Inspect clutch drum, piston, check-balls, springs, retainers,	P-2	52, 53, 55, 56
seals, friction plates, pressure plates, and bands; determine		
needed action.		
20. Measure clutch pack clearance; determine needed action.	P-1	53, 56
21. Air test operation of clutch and servo assemblies.	P-1	54, 57
22. Inspect one-way clutches, races, rollers, sprags, springs,	P-2	39, 52, 55
cages, retainers; determine needed action.		

MANUAL DRIVE TRAIN AND AXLES

For every task in Manual Drive Train and Axles, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
III. MANUAL DRIVE TRAIN AND AXLES		
A. General: Drive Train Diagnosis		
1. Identify and interpret drive train concerns; determine needed	P-1	60
action.		
2. Research vehicle service information including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
3. Check fluid condition; check for leaks; determine needed	P-1	60, 65
action.		
4. Drain and refill manual transmission/transaxle and final drive	P-1	2, 77, 78, 79, 80,
unit; use proper fluid type per manufacturer specification.		86, 89

Task Number and Description	Priority	Job #s
III. MANUAL DRIVE TRAIN AND AXLES		
B. Clutch Diagnosis and Repair		
1. Diagnose clutch noise binding, slippage, pulsation, and chatter;	P-1	71
determine needed action.		
2. Inspect clutch pedal linkage, cables, automatic adjuster	P-1	71, 72
mechanisms, brackets, bushings, pivots, and springs; perform		
needed action.		
3. Inspect and/or replace clutch pressure plate assembly, clutch	P-1	75
disc, release (throw-out) bearing, linkage, and pilot		
bearing/bushing (as applicable).		
4. Bleed clutch hydraulic system.	P-1	73
5. Check and adjust clutch master cylinder fluid level; check for	P-1	2, 71, 73
leaks; use proper fluid type per manufacturer specification.		
6. Inspect flywheel and ring gear for wear, cracks, and	P-1	75
discoloration; determine needed action.		
7. Measure flywheel runout and crankshaft end play; determine	P-2	75
needed action.		
8. Describe the operation and service of a system that uses a dual	P-3	_
mass flywheel.		
III. MANUAL DRIVE TRAIN AND AXLES		
C. Transmission/Transaxle Diagnosis and Repair		
1. Inspect, adjust, lubricate, and/or replace shift linkages,	P-2	64, 78, 80
brackets, bushings, cables, pivots, and levers.		
2. Describe the operational characteristics of an electronically	P-2	69
controlled manual transmission/transaxle.		
3. Diagnose noise concerns through the application of	P-2	60
transmission/transaxle powerflow principles.		
4. Diagnose hard shifting and jumping out of gear concerns;	P-2	64, 77
determine needed action.		
5. Diagnose transaxle final drive assembly noise and vibration	P-3	60
concerns; determine needed action.		
6. Disassemble, inspect, clean, and reassemble internal	P-2	77, 78, 79, 80
transmission/transaxle components.		
III. MANUAL DRIVE TRAINS AND AXLES		
D. Drive Shaft and Half Shaft, Universal and Constant-Velocity (CV) Joint Diagnos	sis and Repair
(Front, Rear, All-Wheel, and Four-Wheel Drive)		
1. Diagnose constant-velocity (CV) joint noise and vibration	P-1	67, 68
concerns; determine needed action.		
2. Diagnose universal joint noise and vibration concerns; perform	P-2	61, 62, 63, 66
needed action.		

Task Number and Description	Priority	Job #s
3. Inspect, remove, and/or replace bearings, hubs, and seals.	P-1	68
4. Inspect, service, and/or replace shafts, yokes, boots, and	P-1	66, 67
universal/CV joints.		
5. Check shaft balance and phasing; measure shaft runout;	P-2	61, 62, 63
measure and adjust driveline angles.		
III. MANUAL DRIVE TRAIN AND AXLES		
E. Drive Axle Diagnosis and Repair		
E.1 Ring and pinion Gears and Differential Case Assembly		
1. Clean and inspect differential case; check for leaks; inspect	P-1	7, 65, 87
housing vent.		
2. Check and adjust differential case fluid level; use proper fluid	P-1	2, 60
type per manufacturer specification.		
3. Drain and refill differential case; use proper fluid type per	P-1	2, 86, 89
manufacturer specification.		
4. Diagnose noise and vibration concerns; determine needed	P-2	60
action.		
5. Inspect and replace companion flange and/or pinion seal;	P-2	66, 87, 88
measure companion flange runout.		
6. Inspect ring gear and measure runout; determine needed action.	P-3	87, 88
7. Remove, inspect, and/or reinstall drive pinion and ring gear,	P-3	87, 88
spacers, sleeves, and bearings.		
8. Measure and adjust drive pinion depth.	P-3	88
9. Measure and adjust drive pinion bearing preload.	P-3	88
10. Measure and adjust side bearing preload and ring and pinion	P-3	88
gear total backlash and backlash variation on a differential carrier		
assembly (threaded cup or shim types).		
11. Check ring and pinion tooth contact patterns; perform needed	P-3	88
action.		
12. Disassemble, inspect, measure, adjust, and/or replace	P-3	87
differential pinion gears (spiders), shaft, side gears, side bearings,		
thrust washers, and case.		
13. Reassemble and reinstall differential case assembly; measure	P-3	88
runout; determine needed action.		
E.2 Limited Slip Differential		
1. Diagnose noise, slippage, and chatter concerns; determine	P-3	60
needed action.		
2. Measure rotating torque; determine needed action.	P-3	89
E.3 Drive Axles		
1. Inspect and replace drive axle wheel studs.	P-1	108
2. Remove and replace drive axle shafts.	P-1	67, 84, 85

Task Number and Description	Priority	Job #s
3. Inspect and replace drive axle shaft seals, bearing, and	P-2	67, 84, 85
retainers.		
4. Measure drive axle flange runout and shaft end play; determine	P-2	84
needed action.		
5. Diagnose drive axle shafts, bearings, and seals for noise,	P-2	68
vibration, and fluid leakage concerns; determine needed action.		
III. MANUAL DRIVE TRAIN AND AXLES		
F. Four-Wheel Drive/All-Wheel Drive Component Diagnosis and	d Repair	
1. Inspect, adjust, and repair shifting controls (mechanical,	P-3	83
electrical, and vacuum), bushing mounts, levers, and brackets.		
2. Inspect locking hub; determine needed action.	P-3	67, 68, 83, 92
3. Check for leaks at drive assembly and transfer case seals; check	P-3	2, 65, 81
vents; check fluid level; use proper fluid type per manufacturer		
specification.		
4. Identify concerns related to variations in the circumference	P-2	81
and/or final drive ratios.		
5. Diagnose noise, vibration, and unusual steering concerns;	P-3	60, 90
determine needed action.		
6. Diagnose, test, adjust, and/or replace electrical/electronic	P-2	83
components of four-wheel drive/all-wheel drive systems.		
7. Disassemble, service, and reassemble transfer case and	P-2	82
components.		

SUSPENSION AND STEERING

For every task in Suspension and Steering, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
IV. SUSPENSION AND STEERING		
A. General: Suspension and Steering Systems		
1. Research vehicle service information including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
2. Identify and interpret suspension and steering concerns;	P-1	90
determine needed action.		

Task Number and Description	Priority	Job #s
IV. SUSPENSION AND STEERING		
B. Steering Systems Diagnosis and Repair		
1. Disable and enable supplemental restraint system (SRS); verify	P-1	94, 147
indicator lamp operation.		
2. Remove and replace steering wheel; center/time supplemental	P-1	94, 147
restraint system (SRS) coil (clock spring).		
3. Diagnose steering column noises, looseness, and binding	P-2	90, 93
concerns (including tilt/telescoping mechanisms); determine		
needed action.		
4. Diagnose power steering gear (non-rack-and-pinion) binding,	P-2	90, 97
uneven turning effort, looseness, hard steering, and noise		
concerns; determine needed action.		
5. Diagnose power steering gear (rack-and-pinion) binding,	P-2	90, 97
uneven turning effort, looseness, hard steering, and noise		
concerns; determine needed action.		
6. Inspect steering shaft universal joint(s), flexible coupling(s),	P-2	93, 94
collapsible column, lock cylinder mechanism, and steering wheel;		
determine needed action.		
7. Remove and replace rack-and-pinion steering gear; inspect	P-2	95
mounting bushings and brackets.		
8. Inspect rack-and-pinion steering gear inner tie rod ends	P-1	95
(sockets) and bellows boots; replace as needed.		
9. Inspect power steering fluid level and condition.	P-1	91, 97
10. Flush, fill, and bleed power steering system; use proper fluid	P-2	97
type per manufacturer specification.		
11. Inspect for power steering fluid leakage; determine needed	P-1	97
action.		
12. Remove, inspect, replace, and/or adjust power steering pump	P-1	33, 97
drive belt.		
13. Remove and reinstall power steering pump.	P-2	97
14. Remove and reinstall press fit power steering pump pulley;	P-2	97
check pulley and belt alignment.		
15. Inspect, remove, and/or replace power steering hoses and	P-2	90, 97
fittings.		
16. Inspect, remove, and/or replace Pitman arm, relay	P-2	90, 94, 96
(centerlink/intermediate) rod, idler arm, mountings, and steering		
linkage damper.		
17. Inspect, replace, and/or adjust tie rod ends (sockets), tie rod	P-1	90, 95, 96
sleeves, and clamps.		

Task Number and Description	Priority	Job #s
18. Inspect, test, and diagnose electrically-assisted power steering	P-2	97
systems (including using a scan tool); determine needed action.		
19. Identify hybrid vehicle power steering system electrical	P-2	93
circuits and safety precautions.		
20. Test power steering system pressure; determine needed action.	P-2	97
IV. SUSPENSION AND STEERING		
C. Suspension Systems Diagnosis and Repair		
1. Diagnose short and long arm suspension system noises, body	P-1	90
sway, and uneven ride height concerns; determine needed action.		
2. Diagnose strut suspension system noises, body sway, and	P-1	90
uneven ride height concerns; determine needed action.		
3. Inspect, remove, and/or replace upper and lower control arms,	P-3	90, 99
bushings, shafts, and rebound bumpers.		
4. Inspect, remove, and/or replace strut rods and bushings.	P-3	90, 98
5. Inspect, remove, and/or replace upper and/or lower ball joints	P-3	90, 99
(with or without wear indicators).		
6. Inspect, remove, and/or replace steering knuckle assemblies.	P-3	90
7. Inspect, remove, and/or replace short and long arm suspension	P-3	90, 100
system coil springs and spring insulators.		
8. Inspect, remove, and/or replace torsion bars and mounts.	P-3	90
9. Inspect, remove, and/or replace front/rear stabilizer bar (sway	P-3	90, 98
bar) bushings, brackets, and links.		
10. Inspect, remove, and/or replace strut cartridge or assembly,	P-3	90, 101
strut coil spring, insulators (silencers), and upper strut bearing		
mount.		
11. Inspect, remove, and/or replace track bar, strut rods/radius	P-3	90, 96, 98, 99
arms, and related mounts and bushings.		
12. Inspect rear suspension system leaf spring(s), spring	P-1	90
insulators (silencers), shackles, brackets, bushings, center		
pins/bolts, and mounts.		
IV. SUSPENSION AND STEERING		
D. Related Suspension and Steering Service.		
1. Inspect, remove, and/or replace shock absorbers; inspect	P-1	90, 102
mounts and bushings.		
2. Remove, inspect, service, and/or replace front and rear wheel	P-1	5, 83, 92
bearings.		
3. Describe the function of suspension and steering control system	P-3	90
and components, (i.e., active suspension and stability control).		

IV. SUSPENSION AND STEERING E. Wheel Alignment Diagnosis, Adjustment, and Repair 1. Diagnose vehicle wander, drift, pull, hard steering, bump steer, memory steer, torque steer, and steering return concerns; determine needed action. 2. Perform prealignment inspection; measure vehicle ride height; P-1 90, 103 determine needed action.	ask Number and Description	Priority	Job #s
1. Diagnose vehicle wander, drift, pull, hard steering, bump steer, memory steer, torque steer, and steering return concerns; determine needed action. 2. Perform prealignment inspection; measure vehicle ride height; determine needed action. P-1 103 90, 103	V. SUSPENSION AND STEERING	1	
memory steer, torque steer, and steering return concerns; determine needed action. 2. Perform prealignment inspection; measure vehicle ride height; determine needed action. P-1 90, 103	. Wheel Alignment Diagnosis, Adjustment, and Repair		
determine needed action. 2. Perform prealignment inspection; measure vehicle ride height; P-1 90, 103 determine needed action.	Diagnose vehicle wander, drift, pull, hard steering, bump steer,	P-1	103
2. Perform prealignment inspection; measure vehicle ride height; P-1 90, 103 determine needed action.	emory steer, torque steer, and steering return concerns;		
determine needed action.	etermine needed action.		
	Perform prealignment inspection; measure vehicle ride height;	P-1	90, 103
2. Propers vahials for wheel elignment or elignment machine.	etermine needed action.		
3. Frepare venicle for wheel angument on angument machine; P-1 103	Prepare vehicle for wheel alignment on alignment machine;	P-1	103
perform four-wheel alignment by checking and adjusting front	erform four-wheel alignment by checking and adjusting front		
and rear wheel caster, camber, and toe as required; center steering	nd rear wheel caster, camber, and toe as required; center steering		
wheel.	heel.		
4. Check toe-out-on-turns (turning radius); determine needed P-2 103	Check toe-out-on-turns (turning radius); determine needed	P-2	103
action.	ction.		
5. Check steering axis inclination (SAI) and included angle; P-2 103	Check steering axis inclination (SAI) and included angle;	P-2	103
determine needed action.	etermine needed action.		
6. Check rear wheel thrust angle; determine needed action. P-1 103	Check rear wheel thrust angle; determine needed action.	P-1	103
7. Check for front wheel setback; determine needed action. P-2 103		P-2	103
8. Check front and/or rear cradle (subframe) alignment; determine P-2 103	Check front and/or rear cradle (subframe) alignment; determine	P-2	103
needed action.			
9. Reset steering angle sensor. P-2 103	Reset steering angle sensor.	P-2	103
IV. SUSPENSION AND STEERING	V. SUSPENSION AND STEERING		
F. Wheels and Tire Diagnosis and Repair	. Wheels and Tire Diagnosis and Repair		
1. Inspect tire condition; identify tire wear patterns; check for P-1 81, 104	Inspect tire condition; identify tire wear patterns; check for	P-1	81, 104
correct tire size, application (load and speed ratings), and air	orrect tire size, application (load and speed ratings), and air		
pressure as listed on the tire information placard/label.	ressure as listed on the tire information placard/label.		
2. Diagnose wheel/tire vibration, shimmy, and noise; determine P-2 103, 104, 106	Diagnose wheel/tire vibration, shimmy, and noise; determine	P-2	103, 104, 106
needed action.	eeded action.		
3. Rotate tires according to manufacturer's recommendation, P-1 106	Rotate tires according to manufacturer's recommendation,	P-1	106
including vehicles equipped with tire pressure monitoring systems	cluding vehicles equipped with tire pressure monitoring systems		
(TPMS).	TPMS).		
4. Measure wheel, tire, axle flange, and hub runout; determine P-2 84, 104	Measure wheel, tire, axle flange, and hub runout; determine	P-2	84, 104
needed action.	eeded action.		
5. Diagnose tire pull problems; determine needed action. P-1 103	Diagnose tire pull problems; determine needed action.	P-1	103
6. Dismount, inspect, and remount tire on wheel; balance wheel P-1 105, 106	Dismount, inspect, and remount tire on wheel; balance wheel	P-1	105, 106
and tire assembly.	nd tire assembly.		
7. Dismount, inspect, and remount tire on wheel equipped with P-1 105, 106	Dismount, inspect, and remount tire on wheel equipped with	P-1	105, 106
tire pressure monitoring system sensor.			
8. Inspect tire and wheel assembly for air loss; perform needed P-1 104	Inspect tire and wheel assembly for air loss; perform needed	P-1	104
action.	ction.		

Task Number and Description	Priority	Job #s
9. Repair tire following vehicle manufacturer approved	P-1	2, 105
procedure.		
10. Identify indirect and direct tire pressure monitoring system	P-1	105
(TPMS); calibrate system; verify operation of instrument panel		
lamps.		
11. Demonstrate knowledge of steps required to remove and	P-1	105, 161
replace sensors in a tire pressure monitoring system (TPMS),		
including relearn procedure.		

BRAKES

For every task in Brakes, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
V. BRAKES		
A. General: Brake System Diagnosis		
1. Identify and interpret brake system concerns; determine needed	P-1	107
action.		
2. Research vehicle service information, including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
3. Describe procedure for performing road test to check brake	P-1	107
system operation including an anti-lock brake system (ABS).		
4. Install wheel and torque lug nuts.	P-1	105, 116, 118
V. BRAKES		·
B. Drum Brake Diagnosis and Repair		
1. Diagnose pressure concerns in the brake system using	P-1	107, 111
hydraulic principles (Pascal's law).		
2. Measure brake pedal height, travel, and free play (as	P-1	107
applicable); determine needed action.		
3. Check master cylinder for internal/external leaks and proper	P-1	107
operation; determine needed action.		
4. Remove, bench bleed, and reinstall master cylinder.	P-1	113
5. Diagnose poor stopping, pulling, or dragging concerns caused	P-1	111
by malfunctions in the hydraulic system; determine needed		
action.		

Inspect brake lines, flexible hoses, and fittings for leaks, dents, inks, rust, cracks, bulging, wear, and loose fittings/supports; etermine needed action. Replace brake lines, hoses, fittings, and supports. Fabricate brake lines using proper material and flaring rocedures (double flare and ISO types).	P-1 P-2 P-2	107, 111 112 112
etermine needed action. Replace brake lines, hoses, fittings, and supports. Fabricate brake lines using proper material and flaring rocedures (double flare and ISO types).		
Replace brake lines, hoses, fittings, and supports. Fabricate brake lines using proper material and flaring rocedures (double flare and ISO types).		
. Fabricate brake lines using proper material and flaring rocedures (double flare and ISO types).		
rocedures (double flare and ISO types).	P-2	112
rocedures (double flare and ISO types).		
. Select, handle, store, and fill brake fluids to proper level; use	P-1	113, 115
roper fluid type per manufacturer specification.		
0. Inspect, test, and/or replace components of brake warning	P-3	111, 112, 136, 138,
ght system.		141
1. Identify components of hydraulic brake warning light system.	P-2	111, 112 136, 138
2. Bleed and/or flush brake system.	P-1	115
3. Test brake fluid for contamination.	P-1	115
'. BRAKES		
. Drum Brake Diagnosis and Repair		
. Diagnose poor stopping, noise, vibration, pulling, grabbing,	P-1	107
ragging, or pedal pulsation concerns; determine needed action.		
. Remove, clean, and inspect brake drum; measure brake drum	P-1	107, 116
iameter; determine serviceability.		
. Refinish brake drum and measure final drum diameter;	P-1	117
ompare with specification.		
. Remove, clean, inspect, and/or replace brake shoes, springs,	P-1	116
ins, clips, levers, adjusters/self-adjusters, other related brake		
ardware, and backing support plates; lubricate and reassemble.		
. Inspect wheel cylinders for leaks and proper operation; remove	P-2	116
nd replace as needed.		
. Pre-adjust brake shoes and parking brake; install brake drums	P-1	116
r drum/hub assemblies and wheel bearings; perform final checks		
nd adjustments.		
. BRAKES		
. Disc Brake Diagnosis and Repair		
. Diagnose poor stopping, noise, vibration, pulling, grabbing,	P-1	107
ragging, or pulsation concerns; determine needed action.		
. Remove and clean caliper assembly; inspect for leaks, damage,	P-1	107, 118
nd wear; determine needed action.		
. Inspect caliper mounting and slides/pins for proper operation,	P-1	118
vear, and damage; determine needed action.		
. Remove, inspect, and/or replace brake pads and retaining	P-1	118
ardware; determine needed action.		

5. Lubricate and reinstall caliper, brake pads, and related hardware; seat brake pads; inspect for leaks. 6. Clean and inspect rotor and mounting surface; measure rotor thickness, thickness variation, and lateral runout; determine needed action. 7. Remove and reinstall/replace rotor. 8. Refinish rotor on vehicle; measure final rotor thickness and compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	Task Number and Description	Priority	Job #s
6. Clean and inspect rotor and mounting surface; measure rotor thickness, thickness variation, and lateral runout; determine needed action. 7. Remove and reinstall/replace rotor. 8. Refinish rotor on vehicle; measure final rotor thickness and compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	5. Lubricate and reinstall caliper, brake pads, and related	P-1	118
thickness, thickness variation, and lateral runout; determine needed action. 7. Remove and reinstall/replace rotor. 8. Refinish rotor on vehicle; measure final rotor thickness and compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	hardware; seat brake pads; inspect for leaks.		
needed action. 7. Remove and reinstall/replace rotor. 8. Refinish rotor on vehicle; measure final rotor thickness and compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	6. Clean and inspect rotor and mounting surface; measure rotor	P-1	118
7. Remove and reinstall/replace rotor. 8. Refinish rotor on vehicle; measure final rotor thickness and compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	thickness, thickness variation, and lateral runout; determine		
8. Refinish rotor on vehicle; measure final rotor thickness and compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	needed action.		
compare with specification. 9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	7. Remove and reinstall/replace rotor.	P-1	118
9. Refinish rotor off vehicle; measure final rotor thickness and compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	8. Refinish rotor on vehicle; measure final rotor thickness and	P-1	120
compare with specification. 10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	compare with specification.		
10. Retract and readjust caliper piston on an integrated parking brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	9. Refinish rotor off vehicle; measure final rotor thickness and	P-1	120
brake system. 11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to 118 burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	compare with specification.		
11. Check brake pad wear indicator; determine needed action. 12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	10. Retract and readjust caliper piston on an integrated parking	P-2	110
12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.			
12. Describe the importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	<u> </u>	P-1	118
burnish/break-in replacement brake pads according to manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	-	P-1	118
manufacturer's recommendations. V. BRAKES E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.			
E. Power-Assist Units Diagnosis and Repair 1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.			
1. Check brake pedal travel with, and without, engine running to verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	V. BRAKES		
verify proper power booster operation. 2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	E. Power-Assist Units Diagnosis and Repair		
2. Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	1. Check brake pedal travel with, and without, engine running to	P-2	114
and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	verify proper power booster operation.		
pump) to vacuum-type power booster.	2. Identify components of the brake power assist system (vacuum	P-1	114
	and hydraulic); check vacuum supply (manifold or auxiliary		
	pump) to vacuum-type power booster.		
3. Inspect vacuum-type power booster unit for leaks; inspect the P-1 114	3. Inspect vacuum-type power booster unit for leaks; inspect the	P-1	114
check-valve for proper operation; determine needed action.	check-valve for proper operation; determine needed action.		
4. Inspect and test hydraulically assisted power brake system for P-3 114	4. Inspect and test hydraulically assisted power brake system for	P-3	114
leaks and proper operation; determine needed action.	leaks and proper operation; determine needed action.		
5. Measure and adjust master cylinder pushrod length. P-3 114	5. Measure and adjust master cylinder pushrod length.	P-3	114
V. BRAKES	V. BRAKES		
F. Related Systems (i.e., Wheel Bearings, Parking Brakes, Electrical) Diagnosis and Repair	F. Related Systems (i.e., Wheel Bearings, Parking Brakes, Electr	rical) Diagnosis and	Repair
1. Diagnose wheel bearing noises, wheel shimmy, and vibration P-1 109	1. Diagnose wheel bearing noises, wheel shimmy, and vibration	P-1	109
concerns; determine needed action.	concerns; determine needed action.		
2. Remove, clean, inspect, repack, and install wheel bearings; P-2 5, 109	2. Remove, clean, inspect, repack, and install wheel bearings;	P-2	5, 109
replace seals; install hub and adjust bearings.	replace seals; install hub and adjust bearings.		
3. Check parking brake system and components for wear, binding, P-1 110		P-1	110
and corrosion; clean, lubricate, adjust, and/or replace as needed.			
4. Check parking brake operation and parking brake indicator P-1 110		P-1	110
light system operation; determine needed action.			
5. Check operation of brake stop light system. P-1 136		P-1	136
6. Replace wheel bearing and race. P-3 5, 109			

Task Number and Description	Priority	Job #s
7. Remove, reinstall, and/or replace sealed wheel bearing	P-1	109
assembly.		
8. Inspect and replace wheel studs.	P-1	108
V. BRAKES		
G. Electronic Brake Control Systems: Anti-lock Brake (ABS), T	Traction Control (TCS	S), and Electronic
Stability Control (ESC) System Diagnosis and Repair		
1. Identify and inspect electronic brake control system	P-1	121
components (ABS, TCS, ESC); determine needed action.		
2. Describe the operation of regenerative braking system.	P-3	111
3. Diagnose poor stopping, wheel lock-up, abnormal pedal feel,	P-2	124
unwanted application, and noise concerns associated with the		
electronic brake control system; determine needed action.		
4. Diagnose electronic brake control system electronic control(s)	P-2	124
and components by retrieving diagnostic trouble codes, and/or		
using recommended test equipment; determine needed action.		
5. Depressurize high-pressure components of an electronic brake	P-2	121
control system.		
6. Bleed the electronic brake control system hydraulic circuits.	P-1	122
7. Test, diagnose, and service electronic brake control system	P-2	123, 124
speed sensors (digital and analog), toothed ring (tone wheel), and		
circuits using a graphing multimeter (GMM)/digital storage		
oscilloscope (DSO) (includes output signal, resistance, shorts to		
voltage/ground, and frequency data).		
8. Diagnose electronic brake control system braking concerns	P-1	124
caused by vehicle modifications (tire size, curb height, final drive		
ration, etc.).		

ELECTRICAL/ELECTRONIC SYSTEMS

For every task in Electrical/Electronic Systems, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
A. General: Electrical System Diagnosis		
1. Research the vehicle service information, including vehicle	P-1	2
service history, service precautions, and technical service		
bulletins.		

Task Number and Description	Priority	Job #s
2. Demonstrate knowledge of electrical/electronic series, parallel,	P-1	136
and series-parallel circuits using principles of electricity (Ohm's		
law).		
3. Demonstrate proper use of a digital multimeter (DMM) when	P-1	130, 136, 142
measuring source voltage, voltage drop (including grounds),		
current flow and resistance.		
4. Demonstrate knowledge of the causes and effects from shorts,	P-1	130, 138, 142
grounds, opens, and resistance problems in electrical/electronic		
circuits.		
5. Demonstrate proper use of a test light on an electrical circuit.	P-1	130, 136
6. Use fused jumper wires to check operation of electrical circuits.	P-1	125, 138
7. Use wiring diagrams during the diagnosis (troubleshooting) of	P-1	130, 136, 138
electrical/electronic circuit problems.		
8. Diagnose the cause(s) of excessive key-off battery drain	P-1	125
(parasitic draw); determine needed action.		
9. Inspect and test fusible links, circuit breakers, and fuses;	P-1	125, 130, 138, 139
determine needed action.		
10. Inspect, test, repair, and/or replace components, connectors,	P-1	126, 130, 132, 142
terminals, harnesses, and wiring in electrical/electronic systems		
(including solder repairs); determine needed action.		
11. Check electrical/electronic circuit waveforms; interpret	P-2	130, 134, 164, 170
readings and determine needed repairs.		
12. Repair data bus wiring harness.	P-1	126
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
B. Battery Diagnosis and Service		
1. Perform battery state-of-charge test; determine needed action.	P-1	127
2. Confirm proper battery capacity for vehicle application;	P-1	127
perform battery capacity and load test; determine needed action.		
3. Maintain or restore electronic memory functions.	P-1	125, 128
4. Inspect and clean battery; fill battery cells; check battery	P-1	127, 128
cables, connectors, clamps, and hold-downs.		
5. Perform slow/fast battery charge according to manufacturer's	P-1	128
recommendations.		
6. Jump-start vehicle using jumper cables and a booster battery or	P-1	129
an auxiliary power supply.		
7. Identify safety precautions for high-voltage systems on electric,	P-2	126
hybrid, hybrid-electric, and diesel vehicles.		
8. Identify electrical/electronic modules, security systems, radios,	P-1	128
and other accessories that require reinitialization or code entry		
after reconnecting vehicle battery.		

Task Number and Description	Priority	Job #s
9. Identify hybrid vehicle auxiliary (12v) battery service, repair,	P-2	127, 128
and test procedures.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
C. Starting System Diagnosis and Repair		
1. Perform starter current draw tests; determine needed action.	P-1	130
2. Perform starter circuit voltage drop tests; determine needed	P-1	130
action.		
3. Inspect and test starter relays and solenoids; determine needed	P-2	130, 131
action.		
4. Remove and install starter in a vehicle.	P-1	133
5. Inspect test switches, connectors, and wires of starter control	P-2	130, 132
circuits; determine needed action.		
6. Differentiate between electrical and engine mechanical	P-2	130
problems that cause a slow-crank or no-crank condition.		
7. Demonstrate knowledge of an automatic idle-stop/start-stop	P-2	_
system.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
D. Charging System Diagnosis and Repair		
1. Perform charging system output test; determine needed action.	P-1	134
2. Diagnose (troubleshoot) charging system for causes of	P-1	134
undercharge, no-charge, or overcharge conditions.		
3. Inspect, adjust, and/or replace generator (alternator) drive belts;	P-1	33, 134
check pulleys and tensioners for wear; check pulley and belt		
alignment.		
4. Remove, inspect, and/or replace generator (alternator).	P-1	134, 135
5. Perform charging circuit voltage drop tests; determine needed	P-1	134
action.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
E. Lighting Systems Diagnosis and Repair		
1. Diagnose (troubleshoot) the causes of brighter-than-normal,	P-1	136
intermittent, dim, or no light operation; determine needed action.		
2. Inspect interior and exterior lamps and sockets, including	P-1	136
headlights and auxiliary lights (fog lights/driving lights); replace		
as needed.		
3. Aim headlights.	P-2	137
4. Identify system voltage and safety precautions associated with	P-2	137
high-intensity discharge headlights.		

Task Number and Description	Priority	Job #s
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
F. Instrument Cluster and Driver Information Systems Diagnos	is and Repair	
1. Inspect and test gauges and gauge sending units for causes of	P-2	139, 140
abnormal readings; determine needed action.		
2. Diagnose and troubleshoot the causes of incorrect operation of	P-2	138, 139, 140, 141
warning devices and other driver information systems; determine		
needed action.		
3. Reset maintenance indicators as required.	P-2	136, 138, 141
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
G. Body Electrical System Diagnosis and Repair		
1. Diagnose operation of comfort and convenience accessories	P-2	126, 144, 145, 150,
and related circuits (such as: power window, power seats, pedal		151
height, power locks, truck locks, remote start, moon roof, sun		
roof, sun shade, remote keyless entry, voice activation, steering		
wheel controls, back-up camera, park assist, cruise control, and		
auto dimming headlamps); determine needed repairs.		
2. Diagnose operation of security/anti-theft systems and related	P-2	94, 126, 132, 144,
circuits (such as: theft deterrent, door locks, remote keyless entry,		150, 151
remote start, and starter/fuel disable); determine needed repairs.		
3. Diagnose the operation of entertainment and related circuits	P-3	126, 146
(such as: radio, DVD, remote CD changer, navigation, amplifiers,		
speakers, antennas, and voice-activated accessories); determine		
needed repairs.		
4. Diagnose operation of safety systems and related circuits (such	P-1	48, 64, 94, 126,
as: horn, airbags, seat belt pretensioners, occupancy classification,		142, 143, 147, 148
wipers, washers, speed control/collision avoidance, heads-up		
display, park assist, and back-up camera); determine needed		
action.		
5. Diagnose body electronic systems circuits using a scan tool;	P-2	149, 150
check for module communication errors (data communication bus		
systems); determine needed action.		
6. Describe the process for software transfer, software updates, or	P-2	48, 150, 161
reprogramming of electronic modules.		

HEATING AND AIR CONDITIONING

For every task in Heating and Air Conditioning, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
VII. HEATING, VENTILATION, AND AIR CONDITIONING	(HVAC)	
A. General: A/C System Diagnosis and Repair		
1. Identify and interpret heating and air conditioning problems;	P-1	152
determine needed action.		
2. Research vehicle service information, including refrigerant/oil	P-1	2, 152, 153, 154,
type, vehicle service history, service precautions, and technical		157
service bulletins.		
3. Performance test A/C system; identify problems.	P-1	152, 153
4. Identify abnormal operating noises in the A/C system;	P-2	152
determine needed action.		
5. Identify refrigerant type; select and connect proper gauge	P-1	152, 153
set/test equipment; record temperature and pressure readings.		
6. Leak test A/C system; determine needed action.	P-1	152
7. Inspect condition of refrigerant oil removed from A/C system;	P-2	155
determine needed action.		
8. Determine recommended oil and oil capacity for system	P-1	155
application.		
9. Using a scan tool, observe and record related HVAC data and	P-3	11
trouble codes.		
VII. HEATING, VENTILATION, AND AIR CONDITIONING	(HVAC)	
B. Refrigeration System Component Diagnosis and Repair		
1. Inspect, remove, and/or replace A/C compressor drive belts,	P-1	33, 152, 155
pulleys, tensioners, and visually inspect A/C components for		
signs of leaks; determine needed action.		
2. Inspect, test, service, and/or replace A/C compressor clutch	P-2	152, 155
components and/or assembly; check compressor clutch air gap;		
adjust as needed.		
3. Remove, inspect, reinstall, and/or replace A/C compressor and	P-2	155
mountings; determine recommended oil type and quantity.		
4. Identify hybrid vehicle A/C system electrical circuits and	P-2	152
service safety precautions.		
5. Determine need for an additional A/C system filter; perform	P-3	159
needed action.		
6. Remove and inspect A/C system mufflers, hoses, lines, fittings,	P-2	152, 156
O-rings, seals, and service valves; perform needed action.		

Task Number and Description	Priority	Job #s
7. Inspect for proper A/C condenser airflow; determine needed	P-1	152
action.		
8. Remove, inspect, and replace receiver/drier or	P-2	155, 156
accumulator/drier; determine recommended oil type and quantity.		
9. Remove, inspect, and install expansion valve or orifice	P-1	156
(expansion) tube.		
10. Inspect evaporator housing water drain; perform needed	P-1	152
action.		
11. Diagnose A/C system conditions that cause the protection	P-2	152
devices (pressure, thermal, and/or control module) to interrupt		
system operation; determine needed action.		
12. Determine procedure to remove and reinstall evaporator;	P-2	152, 156
determine required oil type and quantity.		
13. Remove, inspect, reinstall, and/or replace condenser;	P-2	152, 156
determine required oil type and quantity.		
VII. HEATING, VENTILATION, AND AIR CONDITIONING	(HVAC)	
C. Heating, Ventilation, and Engine Cooling Systems Diagnosis a	nd Repair	
1. Inspect engine cooling and heater systems hoses and pipes;	P-1	31, 33, 158
perform needed action.		
2. Inspect and test heater control valve(s); perform needed action.	P-2	158
3. Diagnose temperature control problems in the HVAC system;	P-2	153
determine needed action.		
4. Determine procedure to remove, inspect, reinstall, and/or	P-2	158
replace heater core.		
VII. HEATING, VENTILATION, AND AIR CONDITIONING	(HVAC)	
D. Operating Systems and Related Controls Diagnosis and Repair	ir	
1. Inspect and test HVAC system blower motors, resistors,	P-1	152, 159
switches, relays, wiring, and protection devices; determine needed		
action.		
2. Diagnose A/C compressor clutch control systems; determine	P-2	152
needed action.		
3. Diagnose malfunctions in the vacuum, mechanical, and	P-2	153
electrical components and control of the heating, ventilation, and		
A/C (HVAC) system; determine needed action.		
4. Inspect and test HVAC system control panel assembly;	P-3	153
determine needed action.		
5. Inspect and test HVAC system control cables, motors, and	P-3	153
linkages; perform needed action.		
6. Inspect HVAC system ducts, doors, hoses, cabin filters, and	P-1	159
outlets; perform needed action.		

Task Number and Description	Priority	Job #s
7. Identify source of HVAC system odors.	P-2	152
8. Check operation of automatic or semiautomatic HVAC control	P-2	153
systems; determine needed action.		
VII. HEATING, VENTILATION, AND AIR CONDITIONING	(HVAC)	
E. Refrigerant Recovery, Recycling, and Handling		
1. Perform correct use and maintenance of refrigerant handling	P-1	154, 157
equipment according to equipment manufacturer's standards.		
2. Identify A/C system refrigerant; test for sealants; recover,	P-1	152, 154
evacuate, and charge A/C system; add refrigerant oil as required.		
3. Recycle, label, and store refrigerant.	P-1	154, 157

ENGINE PERFORMANCE

For every task in Engine Performance, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
VIII. ENGINE PERFORMANCE		
A. General: Engine Diagnosis		
1. Identify and interpret engine performance concerns; determine	P-1	160
needed action.		
2. Research vehicle service information, including vehicle service	P-1	2
history, service precautions, and technical service bulletins.		
3. Diagnose abnormal engine noises or vibration concerns;	P-3	163
determine needed action.		
4. Diagnose the cause of excessive oil consumption, coolant	P-2	173
consumption, unusual exhaust color, odor, and sound; determine		
needed action.		
5. Perform engine absolute manifold pressure tests	P-1	8
(vacuum/boost); determine needed action.		
6. Perform cylinder power balance test; determine needed action.	P-2	8
7. Perform cylinder cranking and running compression tests;	P-1	9
determine needed action.		
8. Perform cylinder leakage test; determine needed action.	P-1	9
9. Diagnose engine mechanical, electrical, electronic, fuel, and	P-2	8, 9, 10, 130, 134,
ignition concerns; determine needed action.		160, 164, 167, 170
10. Verify engine operating temperature; determine needed	P-1	31
action.		

Task Number and Description	Priority	Job #s
11. Verify correct camshaft timing, including engines equipped	P-1	24, 28
with variable valve timing (VVT).		
VIII. ENGINE PERFORMANCE		
B. Computerized Controls Diagnosis and Repair		
1. Retrieve and record diagnostic trouble codes (DTC), OBD	P-1	11, 161
monitor status, and freeze frame data; clear codes when		
applicable.		
2. Access and use service information to perform step-by-step	P-1	2
(troubleshooting) diagnosis.		
3. Perform active test of actuators using a scan tool; determine	P-1	170, 178
needed action.		
4. Describe the use of OBD monitors for repair verification.	P-1	161
5. Diagnose the cause of emissions or driveability concerns with	P-1	11, 160, 161
stored or active diagnostic trouble codes (DTC); obtain, graph,		
and interpret scan tool data.		
6. Diagnose emissions or driveability concerns without stored or	P-1	160, 161, 165
active diagnostic trouble codes; determine needed action.		
7. Inspect and test computerized engine control system sensors,	P-2	164, 166, 169, 175,
powertrain/engine control module (PCM/ECM), actuators, and		177
circuits using a graphing multimeter (GMM)/digital storage		
oscilloscope (DSO); perform needed action.		
8. Diagnose driveability and emissions problems resulting from	P-2	160, 163
malfunctions of interrelated systems (cruise control, security		
alarms, suspension controls, traction controls, HVAC, automatic		
transmissions, non-OEM installed accessories, or similar		
systems); determine needed action.		
VIII. ENGINE PERFORMANCE		
C. Ignition System Diagnosis and Repair		
1. Diagnose (troubleshoot) ignition system related problems such	P-2	160, 161, 164, 165
as no-starting, hard starting, engine misfire, poor driveability,		
spark knock, power loss, poor mileage, and emissions concerns;		
determine needed action.		
2. Inspect and test crankshaft and camshaft position sensor(s);	P-1	28, 29, 165
determine needed action.		
3. Inspect, test, and/or replace ignition control module,	P-3	165
powertrain/engine control module; reprogram/initialize as		
needed.		
4. Remove and replace spark plugs; inspect secondary ignition	P-1	164, 165
components for wear and damage.		

Task Number and Description	Priority	Job #s
VIII. ENGINE PERFORMANCE		
D. Fuel, Air Induction, and Exhaust Systems Diagnosis and Rep	pair	
1. Diagnose (troubleshoot) hot or cold no-starting, hard starting,	P-2	160, 167, 169
poor driveability, incorrect idle speed, poor idle, flooding,		
hesitation, surging, engine misfire, power loss, stalling, poor		
mileage, dieseling, and emissions problems; determine needed		
action.		
2. Check fuel for contaminants; determine needed action.	P-2	166
3. Inspect and test fuel pump(s) and pump control system for	P-1	167
pressure, regulation, and volume; perform needed action.		
4. Replace fuel filter(s) where applicable.	P-2	167
5. Inspect, service, or replace air filters, filter housings, or intake	P-1	168
ductwork.		
6. Inspect throttle body, air induction system, intake manifold,	P-2	168
and gaskets for vacuum leaks and/or unmetered air.		
7. Inspect, test, and/or replace fuel injectors.	P-2	168, 170
8. Verify idle control operation.	P-1	169
9. Inspect integrity of the exhaust manifold, exhaust pipes,	P-1	173, 174, 177
muffler(s), catalytic converter(s), resonator(s), tailpipe(s), and		
heat shields; perform needed action.		
10. Inspect condition of exhaust system hangers, brackets,	P-1	173, 174, 177
clamps, and heat shields; determine needed action.		
11. Perform exhaust system back-pressure test; determine needed	P-2	173
action.		
12. Check and refill diesel exhaust fluid (DEF).	P-2	173
13. Test the operation of turbocharger/supercharger systems;	P-2	172
determine needed action.		
VIII. ENGINE PERFORMANCE		
E. Emissions Control Systems Diagnosis and Repair		
1. Diagnose oil leaks, emissions, and driveability concerns caused	P-3	160, 178
by the positive crankcase ventilation (PCV) system; determine		
needed action.		
2. Inspect, test, service, and/or replace positive crankcase	P-2	178
ventilation (PCV) filter/breather, valve, tubes, orifices, and hoses;		
perform needed action.		

Task Number and Description	Priority	Job #s
3. Diagnose emissions and driveability concerns caused by the	P-2	160, 175
exhaust gas recirculation (EGR) system; inspect, test, service,		
and/or replace electrical/electronic sensors, controls, wiring,		
tubing, exhaust passages, vacuum/pressure controls, filters, and		
hoses of exhaust gas recirculation (EGR) systems; determine		
needed action.		
4. Diagnose emissions and driveability concerns caused by the	P-2	160, 176
secondary air injection system; inspect, test, repair, and/or replace		
electrical/electronically operated components and circuits of		
secondary air injection systems; determine needed action.		
5. Diagnose emissions and driveability concerns caused by the	P-1	160, 178
evaporative emissions control (EVAP) system; determine needed		
action.		
6. Diagnose emissions and driveability concerns caused by the	P-2	160, 177
catalytic converter system; determine needed action.		
7. Interpret diagnostic trouble codes (DTCs) and scan tool data	P-2	11, 160, 177, 178
related to the emissions control systems; determine needed		
action.		

REQUIRED SUPPLEMENTAL TASKS

Task Number and Description	Job #s
Shop and Personal Safety	
1. Identify general shop safety rules and procedures.	1
2. Utilize safe procedures for handling of tools and equipment.	1
3. Identify and use proper placement of floor jacks and jack stands.	1
4. Identify and use proper procedures for safe lift operation.	1
5. Utilize proper ventilation procedures for working within the lab/shop area.	1
6. Identify marked safety areas.	1
7. Identify the location and the types of fire extinguishers and other fire safety	1
equipment; demonstrate knowledge of the procedures for using fire extinguishers and	
other fire safety equipment.	
8. Identify the location and use of eyewash stations.	1
9. Identify the location of the posted evacuation routes.	1
10. Comply with the required use of safety glasses, ear protection, gloves, and shoes	1
during lab/shop activities.	
11. Identify and wear appropriate clothing for lab/shop activities.	1
12. Secure hair and jewelry for lab/shop activities.	1
13. Demonstrate awareness of the safety aspects of supplemental restraint systems	1
(SRS), electronic brake control systems, and hybrid vehicle high-voltage circuits.	

Task Number and Description	Job #s
14. Demonstrate awareness of the safety aspects of high-voltage circuits (such as high	1, 137
intensity discharge (HID) lamps, ignition systems, injection systems, etc.).	
15. Locate and demonstrate knowledge of material safety data sheets (MSDS).	1, 2
Tools and Equipment	
1. Identify tools and their usage in automotive applications.	1, 11
2. Identify standard and metric designation.	2, 28, 31, 40, 172
3. Demonstrate safe handling and use of appropriate tools.	1
4. Demonstrate proper cleaning, storage, and maintenance of tools and equipment.	1
5. Demonstrate proper use of precision measuring tools (i.e., micrometer, dial-indicator,	16, 18, 21, 27
dial-caliper).	
Preparing Vehicle for Service	
1. Identify information needed and the service requested on a repair order.	2
2. Identify purpose and demonstrate proper use of fender covers, mats.	6
3. Demonstrate use of the three Cs (concern, cause, and correction).	160
4. Review vehicle service history.	2
5. Complete work order to include customer information, vehicle identifying	2
information, customer concern, related service history, cause, and correction.	
Preparing Vehicle for Customer	
1. Ensure vehicle is prepared to return to customer per school/company policy (floor	6
mats, steering wheel cover, etc.).	