



#### Correlation of

#### Modern Automotive Technology, by Duffy

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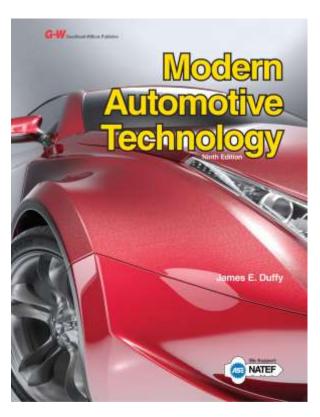
to

#### NATEF Automobile Service Technology (AST) Task List Correlation Chart

The following chart correlates the *Modern*Automotive Technology Shop Manual (©2017) to the 2017 NATEF Automobile Service Technology (AST) Task List.

The correlation below lists the tasks, priority levels, and the corresponding page numbers from the *Modern Automotive Technology* Shop Manual for the Automobile Service Technology Task List.

For more information on NATEF standards, including additional information on the ASE Industry Education Alliance, please visit http://www.asealliance.org/.



#### **ENGINE REPAIR**

For every task in Engine Repair, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
I. ENGINE REPAIR		
A. General: Engine Diagnosis; Removal and Reinstallation (R &	& R)	
1. Complete work order to include customer information, vehicle	P-1	2
identifying information, customer concern, related service history,		
cause, and correction.		

Task Number and Description	Priority	Job #s
2. Research applicable vehicle and service information, including	P-1	2
fluid type, internal engine operation, vehicle service history,		
service precautions, and technical service bulletins.		
3. Verify operation of the instrument panel engine warning	P-1	11, 138, 139, 140,
indicators.		141
4. Inspect engine assembly for fuel, oil, coolant, and other leaks;	P-1	7
determine needed action.		
5. Install engine covers using gaskets, seals, and sealers as	P-1	3, 4, 27, 28, 34
required.		
6. Verify engine mechanical timing.	P-1	24, 28
7. Perform common fastener and thread repair, to include: remove	P-2	15
broken bolt, restore internal and external threads with thread		
insert.		
8. Inspect, remove, and/or replace engine mounts.	P-2	37, 38
9. Identify service precautions related to service of the internal	P-2	12, 13
combustion engine of a hybrid vehicle.		
I. ENGINE REPAIR		
B. Cylinder Head and Valve Train Diagnosis and Repair		
1. Remove cylinder head; inspect gasket condition; install	P-1	13, 28
cylinder head and gasket; tighten according to manufacturer's		
specification and procedure.		
2. Clean and visually inspect a cylinder head for cracks; check	P-1	3, 20
gasket surface areas for warpage and surface finish; check		
passage condition.		
3. Inspect pushrods, rocker arms, rocker arm pivots and shafts for	P-2	21
wear, bending, cracks, looseness, and blocked oil passages		
(orifices); determine needed action.		
4. Adjust valves (mechanical or hydraulic lifters).	P-1	25
5. Inspect and replace camshaft and drive belt/chain; includes	P-1	24, 28
checking drive gear wear and backlash, end play, sprocket and		
chain wear, overhead cam drive sprocket(s), drive belt(s), belt		
tension, tensioners, camshaft reluctor ring/tone-wheel, and valve		
timing components; verify correct camshaft timing.		
6. Establish camshaft position sensor indexing.	P-1	28
I. ENGINE REPAIR		
C. Engine Block Assembly Diagnosis and Repair		
1. Remove, inspect, and/or replace crankshaft vibration damper	P-2	13, 19, 29
(harmonic balancer).		

Task Number and Description	Priority	Job #s
I. ENGINE REPAIR		
D. Lubrication and Cooling Systems Diagnosis and Repair		
1. Perform cooling system pressure and dye tests to identify leaks;	P-1	31
check coolant condition and level; inspect and test radiator		
pressure cap, coolant recovery tank, heater core, and galley plugs;		
determine needed action.		
2. Identify causes of engine overheating.	P-1	8, 9, 10, 31
3. Inspect, replace, and/or adjust drive belts, tensioners, and	P-1	31, 33
pulleys; check pulley and belt alignment.		
4. Inspect and test coolant; drain and recover coolant; flush and	P-1	13, 32
refill cooling system; use proper fluid type per manufacturer		
specification; bleed air as required.		
5. Inspect, remove, and replace water pump.	P-2	31, 34
6. Remove and replace radiator.	P-2	35
7. Remove, inspect, and replace thermostat and gasket/seal.	P-1	36
8. Inspect and test fan(s), fan clutch (electrical or mechanical), fan	P-1	31
shroud, and air dams; determine needed action.		
9. Perform oil pressure tests; determine needed action.	P-1	10
10. Perform engine oil and filter change; use proper fluid type per	P-1	2, 6
manufacturer specification.		
11. Inspect auxiliary coolers; determine needed action.	P-3	31
12. Inspect, test, and replace oil temperature and pressure	P-2	139, 141
switches and sensors.		

### **AUTOMATIC TRANSMISSION AND TRANSAXLE**

For every task in Automatic Transmission and Transaxle, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
II. AUTOMATIC TRANSMISSION AND TRANSAXLE		
A. General: Transmission and Transaxle Diagnosis		
1. Identify and interpret transmission/transaxle concerns,	P-1	39
differentiate between engine performance and		
transmission/transaxle concerns; determine needed action.		
2. Research vehicle service information including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		

B. Diagnose fluid loss and condition concerns; determine needed	P-1	
	1 -1	7, 39, 44, 65
ction.		
. Check fluid level and condition in a transmission or a transaxle	P-1	39, 44
equipped with a dipstick.		
6. Check fluid level and condition in a transmission or a transaxle	P-1	39, 44
not equipped with a dipstick.		
5. Perform a stall test; determine needed action.	P-2	39
7. Perform lock-up converter system tests; determine needed	P-3	39
ction.		
B. Diagnose transmission/transaxle gear reduction/multiplication	P-1	39
concerns using driving, driven, and held member (power flow)		
principles.		
D. Diagnose pressure concerns in a transmission using hydraulic	P-2	40
orinciples (Pascal's law).		
Demonstrate knowledge of pressure test including	P-3	40
ransmissions/transaxles equipped with electronic pressure		
control.		
Diagnose electronic transmission/transaxle control systems	P-2	39, 48, 161
using appropriate test equipment and service information.		
I. AUTOMATIC TRANSMISSION AND TRANSAXLE		
3. In-Vehicle Transmission/Transaxle Maintenance and Repair		
. Inspect, adjust, and/or replace external manual valve shift	P-1	39, 45
inkage, transmission range sensor/switch, and/or park/neutral		
position switch.		
2. Inspect for leakage; replace external seals, gaskets, and	P-2	3, 4
oushings.		
3. Inspect, test, adjust, repair, and/or replace electrical/electronic	P-1	48, 161
components and circuits including computers, solenoids, sensors,		
elays, terminals, connectors, switches, and harnesses;		
lemonstrate understanding of relearn procedures.		
Drain and replace fluid and filter(s); use proper fluid type per	P-1	2, 44
nanufacturer specification.		
5. Inspect, replace, and align power train mounts.	P-2	37, 38
I. AUTOMATIC TRANSMISSION AND TRANSAXLE		
C. Off-Vehicle Transmission and Transaxle Repair		
. Remove and reinstall transmission/transaxle and torque	P-2	50, 51, 58, 59
converter; inspect engine core plugs, rear crankshaft seal, dowel		
oins, dowel pin holes, and mating surfaces.		
2. Inspect, leak test, flush, and/or replace transmission/transaxle	P-1	46
oil cooler, lines, and fittings.		

Task Number and Description	Priority	Job #s
3. Inspect converter flex (drive) plate, converter attaching bolts,	P-2	50, 51, 52, 53, 55
converter pilot, converter pump drive surfaces, converter end		
play, and crankshaft pilot bore.		
4. Describe the operational characteristics of a continuously	P-3	39
variable transmission (CVT).		
5. Describe the operational characteristics of a hybrid vehicle	P-3	39
drive train.		

### MANUAL DRIVE TRAIN AND AXLES

For every task in Manual Drive Train and Axles, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
III. MANUAL DRIVE TRAIN AND AXLES	-	
A. General: Drive Train Diagnosis		
1. Identify and interpret drive train concerns; determine needed	P-1	60
action.		
2. Research vehicle and service information including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
3. Check fluid condition; check for leaks; determine needed	P-1	60, 65
action.		
4. Drain and refill manual transmission/transaxle and final drive	P-1	2, 77, 78, 79, 80,
unit; use proper fluid type per manufacturer specification.		86, 89
III. MANUAL DRIVE TRAIN AND AXLES		
B. Clutch Diagnosis and Repair		
1. Diagnose clutch noise, binding, slippage, pulsation, and	P-1	71
chatter; determine needed action.		
2. Inspect clutch pedal linkage, cables, automatic adjuster	P-1	71, 72
mechanisms, brackets, bushing pivots, and springs; determine		
needed action.		
3. Inspect and/or replace clutch pressure plate assembly clutch	P-1	75
disc, release (throw-out) bearing, linkage, and pilot bearing		
bushing (as applicable).		
4. Bleed clutch hydraulic system.	P-1	73
5. Check and adjust clutch master cylinder fluid level; check for	P-1	2, 71, 73
leaks; use proper fluid type per manufacturer specification.		

Task Number and Description	Priority	Job #s
6. Inspect flywheel and ring gear for wear and cracks; determine	P-1	75
needed action.		
7. Measure flywheel runout and crankshaft end play; determine	P-2	75
needed action.		
8. Describe the operation and service of a system that uses a dual	P-3	_
mass flywheel.		
III. MANUAL DRIVE TRAIN AND AXLES		
C. Transmission/Transaxle Diagnosis and Repair		
1. Inspect, adjust, lubricate, and/or replace shift linkages,	P-2	64, 78, 80
brackets, bushings, cables, pivots, and levers.		
2. Describe the operational characteristics of an electronically	P-2	69
controlled manual transmission/transaxle.		
III. MANUAL DRIVE TRAIN AND AXLES		<u> </u>
D. Drive Shaft and Half Shaft, Universal and Constant-Velocity	(CV) Joint Diagnos	sis and Repair
(Front, Rear, All-Wheel, Four-Wheel Drive)		
1. Diagnose constant-velocity (CV) joint noise and vibration	P-1	67, 68
concerns; determine needed action.		
2. Diagnose universal joint noise and vibration concerns;	P-2	61, 62, 63, 66
determine needed action.		
3. Inspect, remove, and/or replace bearings, hubs, and seals.	P-1	68, 83
4. Inspect, service, and/or replace shaft yokes, boots, and	P-1	66, 67
universal/CV joints.		
5. Check shaft balance and phasing; measure shaft runout;	P-2	61, 62, 63
measure and adjust driveline angles.		
III. MANUAL DRIVE TRAIN AND AXLES		
E. Drive Axle Diagnosis and Repair		
E.1 Ring and pinion Gears and Differential Case Assembly		
1. Clean and inspect differential case; check for leaks; inspect	P-1	7, 65, 87
housing vent.		
2. Check and adjust differential case fluid level; use proper fluid	P-1	2, 60
type per manufacturer specification.		
3. Drain and refill differential case; use proper fluid type per	P-1	2, 86, 89
manufacturer specification.		
4. Inspect and replace companion flange and/or pinion seal;	P-2	66, 87, 88
measure companion flange runout.		
E.2 Drive Axles		
1. Inspect and replace drive axle wheel studs.	P-1	108
2. Remove and replace drive axle shafts.	P-1	67, 84, 85
3. Inspect and replace drive axle shaft seals, bearings, and	P-2	67, 84, 85
retainers.		

Task Number and Description	Priority	Job #s
4. Measure drive axle flange runout and shaft end play; determine	P-2	84
needed action.		
III. MANUAL DRIVE TRAIN AND AXLES		
F. Four-Wheel Drive/All-Wheel Drive Component Diagnosis an	d Repair	
1. Inspect, adjust, and repair shifting controls (mechanical,	P-3	83
electrical, and vacuum), bushings, mounts, levers, and brackets.		
2. Inspect locking hubs; determine needed action.	P-3	67, 68, 83, 92
3. Check for leaks at drive assembly and transfer case seals; check	P-3	2, 65, 81, 82, 83
vents; check fluid level; use proper fluid type per manufacturer		
specification.		
4. Identify concerns related to variations in the tire circumference	P-2	81
and/or final drive ratios.		

#### SUSPENSION AND STEERING

For every task in Suspension and Steering, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
IV. SUSPENSION AND STEERING		
A. General: Suspension and Steering Systems		
1. Research vehicle service information, including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
2. Identify and interpret suspension and steering system concerns;	P-2	90, 93, 97, 101,
determine needed action.		102, 104
IV. SUSPENSION AND STEERING		
B. Steering Systems Diagnosis and Repair		
1. Disable and enable supplemental restraint system (SRS); verify	P-1	94, 138, 141, 147
indicator lamp operation.		
2. Remove and replace steering wheel; center/time supplemental	P-1	94, 147
restraint system (SRS) coil (clock spring).		
3. Diagnose steering column noises, looseness, and binding	P-2	90, 93
concerns (including tilt/telescoping mechanisms); determine		
needed action.		
4. Diagnose power steering gear (non–rack-and-pinion) binding,	P-2	90, 97
uneven turning effort, looseness, hard steering, and noise		
concerns; determine needed action.		

Task Number and Description	Priority	Job #s
5. Diagnose power steering gear (rack-and-pinion) binding,	P-2	90, 97
uneven turning effort, looseness, hard steering, and noise		
concerns; determine needed action.		
6. Inspect steering shaft universal-joint(s), flexible coupling(s),	P-2	93, 94
collapsible column, lock cylinder mechanism, and steering wheel;		
determine needed action.		
7. Remove and replace rack-and-pinion steering gear; inspect	P-2	95
mounting bushings and brackets.		
8. Inspect rack-and-pinion steering gear; inspect inner tie rod ends	P-1	95
(sockets) and bellow boots; replace as needed.		
9. Inspect power steering fluid level and condition.	P-1	91, 97
10. Flush, fill, and bleed power steering system; use proper fluid	P-2	2, 97
type per manufacturer specification.		
11. Inspect for power steering fluid leakage; determine needed	P-1	97
action.		
12. Remove, inspect, replace, and/or adjust power steering pump	P-1	33, 97
drive belt.		
13. Remove and reinstall power steering pump.	P-2	97
14. Remove and reinstall press fit power steering pump pulley;	P-2	97
check pulley and belt alignment.		
15. Inspect, remove, and/or replace power steering hoses and	P-2	90, 97
fittings.		
16. Inspect, remove, and/or replace Pitman arm, relay (center	P-2	90, 94, 96
link/intermediate) rod, idler arm, mountings, and steering linkage		
damper.		
17. Inspect, replace, and/or adjust tie rod ends (sockets), tie rod	P-1	90, 95, 96
sleeves, and clamps.		
18. Identify hybrid vehicle power steering system electrical	P-2	93
circuits and safety precautions.		
19. Inspect electric power steering assist system.	P-3	97
IV. SUSPENSION AND STEERING		
C. Suspension Systems Diagnosis and Repair		
1. Diagnose short and long arm suspension system noises, body	P-1	90
sway, and uneven ride height concerns; determine needed action.		
2. Diagnose strut suspension system noises, body sway, and	P-1	90
uneven ride height concerns; determine needed action.		
3. Inspect, remove, and/or replace upper and lower control arms,	P-3	90, 99
bushings, shafts, and rebound bumpers.		
4. Inspect, remove, and/or replace strut rods and bushings.	P-3	90, 98

Task Number and Description	Priority	Job #s
5. Inspect, remove, and/or replace upper and/or lower ball joints	P-2	90, 99
(with or without wear indicators).		
6. Inspect, remove, and/or replace steering knuckle assemblies.	P-3	90
7. Inspect, remove, and/or replace short and long arm suspension	P-3	90, 100
system coil springs and spring insulators.		
8. Inspect, remove, and/or replace torsion bars and mounts.	P-3	90
9. Inspect, remove, and/or replace front/rear stabilizer bar (sway	P-3	90, 98
bar) bushings, brackets, and links.		
10. Inspect, remove, and/or replace strut cartridge or assembly,	P-3	90, 101
strut coil spring, insulators (silencers), and upper strut bearing		
mount.		
11. Inspect, remove, and/or replace track bar, strut rods/radius	P-3	90, 96, 98, 99
arms, and related mounts and bushings.		
12. Inspect rear suspension system leaf spring(s), spring	P-1	90, 101
insulators (silencers), shackles, brackets, bushings, center		,
pins/bolts, and mounts.		
IV. SUSPENSION AND STEERING		
D. Related Suspension and Steering Service		
1. Inspect, remove, and/or replace shock absorbers; inspect	P-1	90, 102
mounts and bushings.		
2. Remove, inspect, service, and/or replace front and rear wheel	P-1	5, 83, 92
bearings.		
3. Describe the functions of suspension and steering control	P-3	90
systems and components, (i.e. active suspension and stability		
control).		
IV. SUSPENSION AND STEERING		
E. Wheel Alignment Diagnosis, Adjustment, and Repair		
1. Diagnose vehicle wander, drift, pull, hard steering, bump steer,	P-1	103
memory steer, torque steer, and steering return concerns;		
determine needed action.		
2. Perform prealignment inspection; measure vehicle ride height;	P-1	90, 103
determine needed action.		
3. Prepare vehicle for wheel alignment on alignment machine;	P-1	103
perform four-wheel alignment by checking and adjusting front		
and rear wheel caster, camber, and toe as required; center steering		
wheel.		
4. Check toe-out-on-turns (turning radius); determine needed	P-1	103
action.		
5. Check steering axis inclination (SAI) and included angle;	P-2	103
determine needed action.		

Task Number and Description	Priority	Job #s
6. Check rear wheel thrust angle; determine needed action.	P-1	103
7. Check for front wheel setback; determine needed action.	P-2	103
8. Check front and/or rear cradle (subframe) alignment; determine	P-3	103
needed action.		
9. Reset steering angle sensor.	P-2	103
IV. SUSPENSION AND STEERING		
F. Wheels and Tires Diagnosis and Repair		
1. Inspect tire condition; identify tire wear patterns; check for	P-1	81, 104
correct tire size, application (load and speed ratings), and air		
pressure as listed on the tire information placard/label.		
2. Diagnose wheel/tire vibration, shimmy, and noise; determine	P-2	103, 104, 106
needed action.		
3. Rotate tires according to manufacturer's recommendation	P-1	106
including vehicles equipped with tire pressure monitoring systems		
(TPMS).		
4. Measure wheel, tire, axle flange, and hub runout; determine	P-2	84, 104
needed action.		
5. Diagnose tire pull problems; determine needed action.	P-1	103
6. Dismount, inspect, and remount tire on wheel; balance wheel	P-1	105, 106
and tire assembly.		
7. Dismount, inspect, and remount tire on wheel equipped with	P-1	105, 106
tire pressure monitoring system sensor.		
8. Inspect tire and wheel assembly for air loss; determine needed	P-1	104
action.		
9. Repair tire following vehicle manufacturer approved	P-1	2, 105
procedure.		
10. Identify indirect and direct tire pressure monitoring systems	P-1	105
(TPMS); calibrate system; verify operation of instrument panel		
lamps.		
11. Demonstrate knowledge of steps required to remove and	P-1	105, 161
replace sensors in a tire pressure monitoring system (TPMS)		
including relearn procedure.		

### **BRAKES**

For every task in Brakes, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
V. BRAKES		
A. General: Brake System Diagnosis		
1. Identify and interpret brake system concerns; determine needed	P-1	107
action.		
2. Research vehicle service information including fluid type,	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
3. Describe procedure for performing a road test to check brake	P-1	107
system operation including an anti-lock brake system (ABS).		
4. Install wheel and torque lug nuts.	P-1	105, 116, 118
V. BRAKES		
B. Hydraulic System Diagnosis and Repair		
1. Diagnose pressure concerns in the brake system using	P-1	107, 111
hydraulic principles (Pascal's law).		
2. Measure brake pedal height, travel, and free play (as	P-1	107
applicable); determine needed action.		
3. Check master cylinder for internal/external leaks and proper	P-1	107
operation; determine needed action.		
4. Remove, bench bleed, and reinstall master cylinder.	P-1	113
5. Diagnose poor stopping, pulling, or dragging concerns caused	P-3	111
by malfunctions in the hydraulic system; determine needed		
action.		
6. Inspect brake lines, flexible hoses, and fittings for leaks, dents,	P-1	107, 111
kinks, rust, cracks, bulging, wear, and loose fittings/supports;		
determine needed action.		
7. Replace brake lines, hoses, fittings, and supports.	P-2	112
8. Fabricate brake lines using proper material and flaring	P-2	112
procedures (double flare and ISO types).		
9. Select, handle, store, and fill brake fluids to proper level; use	P-1	2, 113, 115
proper fluid type per manufacturer specification.		
10. Inspect, test, and/or replace components of brake warning	P-3	111, 112, 136, 138,
light system.		141
11. Identify components of hydraulic brake warning light system.	P-2	111, 112, 136, 138
12. Bleed and/or flush brake system.	P-1	115

Task Number and Description	Priority	Job #s
13. Test brake fluid for contamination.	P-1	115
V. BRAKES		•
C. Drum Brake Diagnosis and Repair		
1. Diagnose poor stopping, noise, vibration, pulling, grabbing,	P-1	107
dragging, or pedal pulsation concerns; determine needed action.		
2. Remove, clean, and inspect brake drum; measure brake drum	P-1	107, 116
diameter; determine serviceability.		
3. Refinish brake drum and measure final drum diameter;	P-1	117
compare with specification.		
4. Remove, clean, inspect, and/or replace brake shoes, springs,	P-1	116
pins, clips, levers, adjusters/self-adjusters, other related brake		
hardware, and backing support plates; lubricate and reassemble.		
5. Inspect wheel cylinders for leaks and proper operation; remove	P-2	116
and replace as needed.		
6. Pre-adjust brake shoes and parking brake; install brake drums	P-1	116
or drum/hub assemblies and wheel bearings; perform final checks		
and adjustments.		
V. BRAKES		
D. Disc Brake Diagnosis and Repair		
1. Diagnose poor stopping, noise, vibration, pulling, grabbing,	P-1	107
dragging, or pulsation concerns; determine needed action.		
2. Remove and clean caliper assembly; inspect for leaks, damage,	P-1	107, 118
and wear; determine needed action.		
3. Inspect caliper mounting and slides/pins for proper operation,	P-1	118
wear, and damage; determine needed action.		
4. Remove, inspect, and/or replace brake pads and retaining	P-1	118
hardware; determine needed action.		
5. Lubricate and reinstall caliper, brake pads, and related	P-1	118
hardware; seat brake pads; inspect for leaks.		
6. Clean and inspect rotor and mounting surface; measure rotor	P-1	118
thickness, thickness variation, and lateral runout; determine		
needed action.		
7. Remove and reinstall/replace rotor.	P-1	118
8. Refinish rotor on a vehicle; measure final rotor thickness and	P-1	120
compare with specification.		
9. Refinish rotor off vehicle; measure final rotor thickness and	P-1	120
compare with specification.		
10. Retract and re-adjust caliper piston on an integrated parking	P-2	110
brake.		
11. Check brake pad wear indicator; determine needed action.	P-1	118

Task Number and Description	Priority	Job #s
12. Describe importance of operating vehicle to burnish/break-in	P-1	118
replacement brake pads according to manufacturer's		
recommendations.		
V. BRAKES		
E. Power-Assist Units Diagnosis and Repair		
1. Check brake pedal travel with and without engine running to	P-2	114
verify proper power booster operation.		
2. Identify components of the brake power assist system (vacuum	P-1	114
and hydraulic); check vacuum supply (manifold or auxiliary		
pump) to vacuum-type power booster.		
3. Inspect vacuum-type power booster unit for leaks; inspect the	P-1	114
check-valve for proper operation; determine needed action.		
4. Inspect and test hydraulically assisted power brake system for	P-3	114
leaks and proper operation.		
5. Measure and adjust master cylinder pushrod length.	P-3	114
V. BRAKES		
F. Related Systems (i.e., Wheel Bearings, Parking Brakes, Electronic States of the Company of th	rical) Diagnosis and l	Repair
1. Diagnose wheel bearing noises, wheel shimmy, and vibration	P-2	109
concerns; determine needed action.		
2. Remove, clean, inspect, repack, and install wheel bearings;	P-2	5, 109
replace seals; install hub and adjust bearings.		
3. Check parking brake system components for wear, binding, and	P-1	110
corrosion; clean, lubricate, adjust, and/or replace as needed.		
4. Check parking brake operation and parking brake indicator	P-1	110
light system operation; determine needed action.		
5. Check operation of brake stop light system.	P-1	136
6. Replace wheel bearing and race.	P-3	5, 109
7. Inspect and replace wheel studs.	P-1	108
8. Remove, reinstall, and/or replace sealed wheel bearing	P-1	109
assembly.		
V. BRAKES		
G. Electronic Brake Control Systems: Antilock Brake (ABS), Tr	raction Control (TCS	s), and Electronic
Stability Control (ESC) Systems Diagnosis and Repair		
Identify and inspect electronic brake control system	P-1	121
components (ABS, TCS, ESC); determine needed action.		
2. Describe the operation of a regenerative braking system.	P-3	111

### **ELECTRICAL/ELECTRONIC SYSTEMS**

For every task in Electrical/Electronic Systems, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
A. General: Electrical System Diagnosis		
1. Research applicable vehicle and service information including	P-1	2
vehicle service history, service precautions, and technical service		
bulletins.		
2. Demonstrate knowledge of electrical/electronic series, parallel,	P-1	136
and series-parallel circuits using principles of electricity (Ohm's		
law).		
3. Demonstrate proper use of a digital multimeter (DMM) when	P-1	130, 136, 142
measuring source voltage, voltage drop (including grounds), and		
current flow resistance.		
4. Demonstrate knowledge of the causes and effects from shorts,	P-1	130, 138, 142
grounds, opens, and resistance problems in electrical/electronic		
circuits.		
5. Demonstrate proper use of a test light on an electrical circuit.	P-1	130, 136
6. Use fused jumper wires to check operation of electrical circuits.	P-1	125, 138
7. Use wiring diagrams during the diagnosis (troubleshooting) of	P-1	130, 136, 138
electrical/electronic circuit problems.		
8. Diagnose the cause(s) of excessive key-off battery drain	P-1	125
(parasitic draw); determine needed action.		
9. Inspect and test fusible links, circuit breakers, and fuses;	P-1	125, 130, 138, 139
determine needed action.		
10. Inspect, test, repair, and/or replace components, connectors,	P-1	126, 130, 132, 142
terminals, harnesses, and wiring in electrical/electronic systems		
(including solder repairs); determine needed action.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
B. Battery Diagnosis Service		
1. Perform battery state-of-charge test; determine needed action.	P-1	127
2. Confirm proper battery capacity for vehicle application;	P-1	127
perform battery capacity and load test; determine needed action.		
3. Maintain or restore electronic memory functions.	P-1	125, 128
4. Inspect and clean battery; fill battery cells; check battery	P-1	127, 128
cables, connectors, clamps, and hold-downs.		
5. Perform slow/fast battery charge according to manufacturer's	P-1	128
recommendations.		

Task Number and Description	Priority	Job #s
6. Jump-start vehicle using jumper cables and a booster battery or	P-1	129
an auxiliary power supply.		
7. Identify safety precautions for high voltage systems on electric,	P-2	126
hybrid-electric, and diesel vehicles.		
8. Identify electrical/electronic modules, security systems, radios,	P-1	128
and other accessories that require reinitialization or code entry		
after reconnecting vehicle battery.		
9. Identify hybrid vehicle auxiliary (12V) battery service, repair,	P-2	127, 128
and test procedures.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
C. Starting System Diagnosis and Repair		
1. Perform starter current draw test; determine needed action.	P-1	130
2. Perform starter circuit voltage drop tests; determine needed	P-1	130
action.		
3. Inspect and test starter relays and solenoids; determine needed	P-2	130, 131
action.		
4. Remove and install starter in a vehicle.	P-1	133
5. Inspect and test switches, connectors, and wires of starter	P-2	130, 132
control circuits; determine needed action.		
6. Differentiate between electrical and engine mechanical	P-2	130
problems that cause a slow-crank or no-crank condition.		
7. Demonstrate knowledge of automatic idle-stop/start-stop	P-2	_
system.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
D. Charging System Diagnosis and Repair		
1. Perform charging system output test; determine needed action.	P-1	134
2. Diagnose (troubleshoot) charging system for causes of	P-1	134
undercharge, no-charge, or overcharge conditions.		
3. Inspect, adjust, and/or replace generator (alternator) drive belts;	P-1	33, 134
check pulleys and tensioners for wear; check pulley and belt		
alignment.		
4. Remove, inspect, and/or replace generator (alternator).	P-1	134, 135
5. Perform charging circuit voltage drop tests; determine needed	P-1	134
action.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
E. Lighting Systems Diagnosis and Repair		
1. Diagnose (troubleshoot) the causes of brighter-than-normal,	P-1	136
intermittent, dim, or no light operation; determine needed action.		

Task Number and Description	Priority	Job #s
2. Inspect interior and exterior lamps and sockets including	P-1	136
headlights and auxiliary lights (fog lights/driving lights); replace		
as needed.		
3. Aim headlights.	P-2	137
4. Identify system voltage and safety precautions associated with	P-2	137
high-intensity discharge headlights.		
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
F. Instrument Cluster and Driver Information Systems Diagnos	sis and Repair	
1. Inspect and test gauges and gauge sending units for causes of	P-2	139, 140
abnormal readings; determine needed action.		
2. Diagnose (troubleshoot) the causes of incorrect operation of	P-2	138, 139, 140, 141
warning devices and other driver information systems; determine		
needed action.		
3. Reset maintenance indicators as required.	P-2	136, 138, 141
VI. ELECTRICAL/ELECTRONIC SYSTEMS		
G. Body Electrical Systems Diagnosis and Repair		
1. Describe operation of comfort and convenience accessories and	P-3	126, 144, 145, 150,
related circuits (such as: power window, power seats, pedal		151
height, power locks, truck locks, remote start, moonroof, sunroof,		
sunshade, remote keyless entry, voice activation, steering wheel		
controls, back-up camera, park assist, cruise control, and auto-		
dimming headlamps); determine needed repairs.		
2. Describe operations of security/anti-theft systems and related	P-3	94, 126, 132, 144,
circuits (such as: theft deterrent, door locks, remote keyless entry,		150, 151
remote start, and starter/fuel disable); determine needed repairs.		
3. Describe operation of entertainment and related circuits (such	P-3	126, 146
as: radio, DVD, remote CD changer, navigation, amplifiers,		
speakers, antennas, and voice-activated accessories); determine		
needed repairs.		
4. Describe operation of safety systems and related circuits (such	P-3	48, 64, 94, 126,
as: horns, airbags, seat belt pretensioners, occupancy		142, 143, 147, 148
classification, wipers, washers, speed control/collision avoidance,		
heads-up display, park assist, and back-up camera); determine		
needed repairs.		
5. Describe body electronic systems circuits using a scan tool;	P-3	149, 150
check for module.		
6. Describe the process for software transfer, software updates, or	P-3	48, 150, 161
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### **HEATING AND AIR CONDITIONING (HVAC)**

For every task in Heating and Air Conditioning (HVAC), the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
VII. HEATING AND AIR CONDITIONING (HVAC)		
A. General: A/C System Diagnosis and Repair		
1. Identify and interpret heating and air conditioning problems;	P-1	152
determine needed action.		
2. Research vehicle service information including refrigerant/oil	P-1	2, 152, 153, 154,
type, vehicle service history, service precautions, and technical		157
service bulletins.		
3. Performance test A/C system; identify problems.	P-1	152, 153
4. Identify abnormal operating noises in the A/C system;	P-2	152
determine needed action.		
5. Identify refrigerant type; select and connect proper gauge	P-1	152, 153
set/test equipment; record temperature and pressure readings.		
6. Leak test A/C system; determine needed action.	P-1	152
7. Inspect condition of refrigerant oil removed from A/C system;	P-2	155
determine needed action.		
8. Determine recommended oil and oil capacity for system	P-1	155
application.		
9. Using a scan tool, observe and record related HVAC data and	P-3	11
trouble codes.		
VII. HEATING AND AIR CONDITIONING (HVAC)		
B. Refrigeration System Component Diagnosis and Repair		
1. Inspect, remove, and/or replace A/C compressor drive belts,	P-1	33, 152, 155
pulleys, and tensioners; visually inspect A/C components for		
signs of leaks; determine needed action.		
2. Inspect, test, service, and/or replace A/C compressor clutch	P-2	152, 155
components and/or assembly; check compressor clutch air gap;		
adjust as needed.		
3. Remove, inspect, and reinstall A/C compressor and mountings;	P-2	155
determine recommended oil type and quantity.		
4. Identify hybrid vehicle A/C system electrical circuits and	P-2	152
service/safety precautions.		
5. Determine need for additional A/C system filter; determine	P-3	159
needed action.		

Task Number and Description	Priority	Job #s
6. Remove and inspect A/C system mufflers, hoses, lines, fittings,	P-2	152, 156
O-rings, seals, and service valves; determine needed action.		
7. Inspect for proper A/C condenser airflow; determine needed	P-1	152
action.		
8. Remove, inspect, and reinstall receiver/driver or	P-2	155, 156
accumulator/drier; determine recommended oil type and quantity.		
9. Remove, inspect, and install expansion valve or orifice	P-1	156
(expansion) tube.		
10. Inspect evaporator housing water drain; determine needed	P-1	152
action.		
11. Determine procedure to remove and reinstall evaporator;	P-2	156
determine required oil type and quantity.		
VII. HEATING AND AIR CONDITIONING (HVAC)		
C. Heating, Ventilation, and Engine Cooling System Diagnosis a	and Repair	
1. Inspect engine cooling and heater systems hoses and pipes;	P-1	31, 33, 158
determine needed action.		
2. Inspect and test heater control valve(s); determine needed	P-2	158
action.		
3. Determine procedure to remove, inspect, reinstall, and/or	P-2	158
replace heater core.		
VII. HEATING AND AIR CONDITIONING (HVAC)		
D. Operating Systems and Related Control Diagnosis and Repa	ir	
1. Inspect and test HVAC system blower motors, resistors,	P-1	152, 159
switches, relays, wiring, and protection devices; determine needed		
action.		
2. Diagnose HVAC system clutch control systems; determine	P-2	152
needed action.		
3. Diagnose malfunctions in the vacuum, mechanical, and	P-2	153
electrical components and controls of the heating, ventilation, and		
A/C (HVAC) system; determine needed action.		
4. Inspect and test HVAC system control panel assembly;	P-2	153
determine needed action.		
5. Inspect and test HVAC system control cables, motors, and	P-3	153
linkages; determine needed action.		
6. Inspect HVAC system ducts, doors, houses, cabin filters, and	P-1	159
outlets; determine needed action.		
7. Identify the source of HVAC system odors.	P-2	152
8. Check the operation of automatic or semiautomatic HVAC	P-2	153
control systems; determine needed action.		

Task Number and Description	Priority	Job #s
VII. HEATING AND AIR CONDITIONING (HVAC)		
E. Refrigerant Recovery, Recycling, and Handling		
1. Perform correct use and maintenance of refrigerant handling	P-1	154, 157
equipment according to equipment manufacturer's standards.		
2. Identify A/C system refrigerant; test for sealants; recover,	P-1	152, 154
evacuate, and charge A/C system; add refrigerant oil as required.		
3. Recycle, label, and store refrigerant.	P-1	154, 157

#### **ENGINE PERFORMANCE**

For every task in Engine Performance, the following safety requirement must be strictly enforced:

Task Number and Description	Priority	Job #s
VIII. ENGINE PERFORMANCE		
A. General: Engine Diagnosis		
1. Identify and interpret engine performance concerns; determine	P-1	160
needed action.		
2. Research vehicle service information, including vehicle service	P-1	2
history, service precautions, and technical service bulletins.		
3. Diagnose abnormal engine noises or vibration concerns;	P-3	163
determine needed action.		
4. Diagnose the cause of excessive oil consumption, coolant	P-2	173
consumption, unusual exhaust color, odor, and sound; determine		
needed action.		
5. Perform engine absolute manifold pressure test	P-1	8
(vacuum/boost); determine needed action.		
6. Perform cylinder power balance test; determine needed action.	P-2	8
7. Perform cylinder cranking and running compression tests;	P-1	9
determine needed action.		
8. Perform cylinder leakage test; determine needed action.	P-1	9
9. Diagnose engine mechanical, electrical, electronic, fuel, and	P-2	8, 9, 10, 130, 134,
ignition concerns; determine needed action.		160, 164, 167, 170
10. Verify engine operating temperature; determine needed	P-1	31
action.		
11. Verify correct camshaft timing including variable valve	P-1	24, 28
timing (VVT) systems.		

Task Number and Description	Priority	Job #s
VIII. ENGINE PERFORMANCE		
B. Computerized Controls Diagnosis and Repair		
1. Retrieve and record diagnostic trouble codes (DTC), OBD	P-1	11, 161
monitor status, and freeze frame data; clear codes when		
applicable.		
2. Access and use service information to perform step-by-step	P-1	2
(troubleshooting) diagnosis.		
3. Perform active tests of actuators using a scan tool; determine	P-2	170, 178
needed action.		
4. Describe the use of OBD monitors for repair verification.	P-1	161
VIII. ENGINE PERFORMANCE		
C. Ignition System Diagnosis and Repair		
1. Diagnose (troubleshoot) ignition system related problems, such	P-2	160, 161, 164, 165
as no-starting, hard starting, engine misfire, poor driveability,		
spark knock, power loss, poor mileage, and emissions concerns;		
determine needed action.		
2. Inspect and test crankshaft and camshaft position sensor(s);	P-1	28, 29, 165
determine needed action.		
3. Inspect, test, and/or replace ignition control module and	P-3	165
powertrain/engine control module; reprogram/initialize as needed.		
4. Remove and replace spark plugs; inspect secondary ignition	P-1	164, 165
components for wear and damage.		
VIII. ENGINE PERFORMANCE		
D. Fuel, Air Induction, and Exhaust Systems Diagnosis and Repa	air	
1. Check fuel for contaminants; determine needed action.	P-2	166
2. Inspect and test fuel pump(s) and pump control system for	P-1	167
pressure, regulation, and volume; determine needed action.		
3. Replace fuel filter(s) where applicable.	P-2	167
4. Inspect, service, or replace air filters, filter housings, and intake	P-1	168
duct work.		
5. Inspect throttle body, air induction system, intake manifold,	P-2	168
and gaskets for vacuum leaks and/or unmetered air.		
6. Inspect, test, and/or replace fuel injectors.	P-2	168, 170
7. Verify idle control operation.	P-1	169
8. Inspect integrity of the exhaust manifold, exhaust pipes,	P-1	173, 174, 177
muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and		
heat shields; determine needed action.		
9. Inspect condition of exhaust system hangers, brackets, clamps,	P-1	173, 174, 177
and heat shields.		

Task Number and Description	Priority	Job #s
10. Perform exhaust system back-pressure test; determine needed	P-2	173
action.		
11. Check and refill diesel exhaust fluid (DEF).	P-2	173
VIII. ENGINE PERFORMANCE		·
E. Emissions Control Systems Diagnosis and Repair		
1. Diagnose oil leaks, emissions, and driveability concerns caused	P-3	160, 178
by the positive crankcase ventilations (PCV) system; determine		
needed action.		
2. Inspect, test, service, and/or replace positive crankcase	P-2	178
ventilation (PCV) filter/breather, valve, tubes, orifices, and hoses;		
determine needed action.		
3. Diagnose emissions and driveability concerns caused by the	P-3	126, 160, 161, 175,
exhaust gas recirculation (EGR) system; inspect, test, service,		176
and/or replace electrical/electronic sensors, controls, wiring,		
tubing, exhaust passages, vacuum/pressure controls, filters, and		
hoses of exhaust gas recirculation (EGR) system; determine		
needed action.		
4. Inspect and test electrical/electronically operated components	P-3	176
and circuits of secondary air injection systems; determine needed		
action.		
5. Diagnose emissions and driveability concerns caused by the	P-1	177
catalytic converter system; determine needed action.		
6. Inspect and test components and hoses of evaporative	P-1	178
emissions control (EVAP) system; determine needed action.		
7. Interpret diagnostic trouble codes (DTCs) and scan tool data	P-2	11, 160, 177, 178
related to the emissions control systems; determine needed action.		

# REQUIRED SUPPLEMENTAL TASKS

Task Number and Description	Job #s
Shop and Personal Safety	
1. Identify general shop safety rules and procedures.	1
2. Utilize safe procedures for handling of tools and equipment.	1
3. Identify and use the proper placement of floor jacks and jack stands.	1
4. Identify and use the proper procedures for safe lift operation.	1
5. Utilize proper ventilation procedures for working with the lab/shop area.	1
6. Identify marked safety areas.	1
7. Identify the location and the types of fire extinguishers and other fire safety	1
equipment; demonstrate the knowledge of the procedures for using fire extinguishers	
and other fire safety equipment.	

Task Number and Description	Job #s
8. Identify the location and use of eyewash stations.	1
9. Identify the location of the posted evacuation routes.	1
10. Comply with the required use of safety glasses, ear protection, gloves, and shoes	1
during lab/shop activities.	
11. Identify and wear appropriate clothing for lab/shop activities.	1
12. Secure hair and jewelry for lab/shop activities.	1
13. Demonstrate awareness of the safety aspects of supplemental restraint systems	1
(SRS), electronic brake control systems, and hybrid vehicle high-voltage circuits.	
14. Demonstrate the awareness of safety aspects of high-voltage circuits (such as high	1, 137
intensity discharge (HID) lamps, ignition systems, injection systems, etc.).	
15. Locate and demonstrate knowledge of material safety data sheets (MSDS).	1, 2
Tools and Equipment	
1. Identify tools and their use in automotive applications.	1, 11
2. Identify standard and metric designation.	2, 28, 31, 40, 172
3. Demonstrate safe handling and use of appropriate tools.	1
4. Demonstrate proper cleaning, storage, and maintenance of tools and equipment.	1
5. Demonstrate proper use of precision measuring tools (i.e., micrometer, dial-indicator,	16, 18, 21, 27
dial-caliper).	
Preparing Vehicle for Service	
1. Identify information needed and the service requested on a repair order.	2
2. Identify purpose and demonstrate proper use of fender covers, mats.	6
3. Demonstrate the three C's (concern, cause, correction).	160
4. Review vehicle service history.	2
5. Complete work order to include customer information, vehicle identifying	2
information, customer concern, related service, history, cause, and correction.	
Preparing Vehicle for Customer	
1. Ensure vehicle is prepared to return to customer per school/company policy (floor	6
mats, steering wheel cover, etc.)	