

# Shop Manual Correlation Chart

## Master Automobile Service Technology (MAST)

The following chart correlates the jobs in the *Modern Automotive Technology Shop Manual* to the 2013 NATEF Master Automobile Service Technology (MAST) Task List.

### ENGINE REPAIR

For every task in Engine Repair, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

I. ENGINE REPAIR		
A. General: Engine Diagnosis; Removal and Reinstallation (R & R)		
Task Number and Description	Priority	Job #s
1. Complete work order to include customer information, vehicle identifying information, customer concern, related service history, cause, and correction.	P-1	2
2. Research applicable vehicle and service information, such as internal engine operation, vehicle service history, service precautions, and technical service bulletins.	P-1	2
3. Verify operation of the instrument panel engine warning indicators.	P-1	11, 138, 139, 140, 141
4. Inspect engine assembly for fuel, oil, coolant, and other leaks; determine necessary action.	P-1	7
5. Install engine covers using gaskets, seals, and sealers as required.	P-1	3, 4, 27, 28, 34
6. Remove and replace timing belt; verify correct camshaft timing.	P-1	13, 28
7. Perform common fastener and thread repair, to include: remove broken bolt, restore internal and external threads, and repair internal threads with thread insert.	P-1	15
8. Inspect, remove and replace engine mounts.	P-2	37, 38
9. Identify hybrid vehicle internal combustion engine service precautions.	P-3	12, 13
10. Remove and reinstall engine in an OBDII or newer vehicle; reconnect all attaching	P-3	12, 30

components and restore the vehicle to running condition.		
<b>I. ENGINE REPAIR</b>		
<b>B. Cylinder Head and Valve Train Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Remove cylinder head; inspect gasket condition; install cylinder head and gasket; tighten according to manufacturer's specifications and procedures.	P-1	13, 28
2. Clean and visually inspect a cylinder head for cracks; check gasket surface areas for warpage and surface finish; check passage condition.	P-1	3, 20
3. Inspect pushrods, rocker arms, rocker arm pivots and shafts for wear, bending, cracks, looseness, and blocked oil passages (orifices); determine necessary action.	P-2	21
4. Adjust valves (mechanical or hydraulic lifters).	P-1	25
5. Inspect and replace camshaft and drive belt/chain; includes checking drive gear wear and backlash, end play, sprocket and chain wear, overhead cam drive sprocket(s), drive belt(s), belt tension, tensioners, camshaft reluctor ring/tone-wheel, and valve timing components; verify correct camshaft timing.	P-1	24, 28
6. Establish camshaft position sensor indexing.	P-1	28
7. Inspect valve springs for squareness and free height comparison; determine necessary action.	P-3	21
8. Replace valve stem seals on an assembled engine; inspect valve spring retainers, locks/keepers, and valve lock/keeper grooves; determine necessary action.	P-3	21, 26
9. Inspect valve guides for wear; check valve stem-to-guide clearance; determine necessary action.	P-3	20
10. Inspect valves and valve seats; determine necessary action.	P-3	20
11. Check valve spring assembled height and valve stem height; determine necessary action.	P-3	23
12. Inspect valve lifters; determine necessary action.	P-2	21
13. Inspect and/or measure camshaft for runout, journal wear and lobe wear.	P-2	21
14. Inspect camshaft bearing surface for wear, damage, out-of-round, and alignment; determine necessary action.	P-3	21

<b>I. ENGINE REPAIR</b>		
<b>C. Engine Block Assembly Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Remove, inspect, or replace crankshaft vibration damper (harmonic balancer).	P-2	13, 19, 29
2. Disassemble engine block; clean and prepare components for inspection and reassembly.	P-1	13
3. Inspect engine block for visible cracks, passage condition, core and gallery plug condition, and surface warpage; determine necessary action.	P-2	14
4. Inspect and measure cylinder walls/sleeves for damage, wear, and ridges; determine necessary action.	P-2	13, 16
5. Deglaze and clean cylinder walls.	P-2	16
6. Inspect and measure camshaft bearings for wear, damage, out-of-round, and alignment; determine necessary action.	P-3	21
7. Inspect crankshaft for straightness, journal damage, keyway damage, thrust flange and sealing surface condition, and visual surface cracks; check oil passage condition; measure end play and journal wear; check crankshaft position sensor reluctor ring (where applicable); determine necessary action.	P-1	14, 27
8. Inspect main and connecting rod bearings for damage and wear; determine necessary action.	P-2	14, 27
9. Identify piston and bearing wear patterns that indicate connecting rod alignment and main bearing bore problems; determine necessary action.	P-3	14, 18
10. Inspect and measure piston skirts and ring lands; determine necessary action.	P-2	18
11. Determine piston-to-bore clearance.	P-2	18
12. Inspect, measure, and install piston rings.	P-2	18
13. Inspect auxiliary shaft(s) (balance, intermediate, idler, counterbalance or silencer); inspect shaft(s) and support bearings for damage and wear; determine necessary action; reinstall and time.	P-2	19
14. Assemble engine block.	P-1	27
<b>I. ENGINE REPAIR</b>		
<b>D. Lubrication and Cooling Systems Diagnosis and Repair</b>		

Task Number and Description	Priority	Job #s
1. Perform cooling system pressure and dye tests to identify leaks; check coolant condition and level; inspect and test radiator, pressure cap, coolant recovery tank, heater core and galley plugs; determine necessary action.	P-1	31
2. Identify causes of engine overheating.	P-1	8, 9, 10, 31
3. Inspect, replace, and adjust drive belts, tensioners, and pulleys; check pulley and belt alignment.	P-1	31, 33
4. Inspect and test coolant; drain and recover coolant; flush and refill cooling system with recommended coolant; bleed air as required.	P-1	31, 32
5. Inspect, remove, and replace water pump.	P-2	31, 34
6. Remove and replace radiator.	P-2	35
7. Remove, inspect, and replace thermostat and gasket/seal.	P-1	36
8. Inspect and test fan(s) (electrical or mechanical), fan clutch, fan shroud, and air dams.	P-1	31
9. Perform oil pressure tests; determine necessary action.	P-1	10
10. Perform engine oil and filter change.	P-1	6
11. Inspect auxiliary coolers; determine necessary action.	P-3	31
12. Inspect, test, and replace oil temperature and pressure switches and sensors.	P-2	139, 141
13. Inspect oil pump gears or rotors, housing, pressure relief devices, and pump drive; perform necessary action.	P-2	19

## AUTOMATIC TRANSMISSION AND TRANSAXLE

For every task in Automatic Transmission and Transaxle, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

### II. AUTOMATIC TRANSMISSION AND TRANSAXLE

#### A. General: Transmission and Transaxle Diagnosis

Task Number and Description	Priority	Job #s
1. Identify and interpret transmission/transaxle concern, differentiate between engine	P-1	39

performance and transmission/transaxle concerns; determine necessary action.		
2. Research applicable vehicle and service information fluid type, vehicle service history, service precautions, and technical service bulletins.	P-1	2
3. Diagnose fluid loss and condition concerns; determine necessary action.	P-1	7, 39, 44, 65
4. Check fluid level in a transmission or a transaxle equipped with a dipstick.	P-1	39, 44
5. Check fluid level in a transmission or a transaxle not equipped with a dipstick.	P-1	39, 44
6. Perform pressure tests (including transmissions/transaxles equipped with electronic pressure control); determine necessary action.	P-1	39, 40
7. Diagnose noise and vibration concerns; determine necessary action.	P-2	37, 39
8. Perform stall test; determine necessary action.	P-3	39
9. Perform lock-up converter system tests; determine necessary action.	P-3	39
10. Diagnose transmission/transaxle gear reduction/multiplication concerns using driving, driven, and held member (power flow) principles.	P-1	39
11. Diagnose electronic transmission/transaxle control systems using appropriate test equipment and service information.	P-1	39
12. Diagnose pressure concerns in a transmission using hydraulic principles (Pascal's Law).	P-2	40
<b>II. AUTOMATIC TRANSMISSION AND TRANSAXLE</b>		
<b>B. In-Vehicle Transmission/Transaxle Maintenance and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect, adjust, and replace external manual valve shift linkage, transmission range sensor/switch, and park/neutral position switch.	P-2	39, 45
2. Inspect for leakage; replace external seals, gaskets, and bushings.	P-2	3, 4
3. Inspect, test, adjust, repair, or replace electrical/electronic components and circuits including computers, solenoids, sensors, relays, terminals, connectors, switches, and harnesses.	P-1	48
4. Drain and replace fluid and filter(s).	P-1	44
5. Inspect, replace and align powertrain mounts.	P-2	37, 38

## II. AUTOMATIC TRANSMISSION AND TRANSAXLE

### C. Off-Vehicle Transmission and Transaxle Repair

Task Number and Description	Priority	Job #s
1. Remove and reinstall transmission/transaxle and torque converter; inspect engine core plugs, rear crankshaft seal, dowel pins, dowel pin holes, and mating surfaces.	P-1	50, 51, 58, 59
2. Inspect, leak test, and flush or replace transmission/transaxle oil cooler, lines, and fittings.	P-1	46
3. Inspect converter flex (drive) plate, converter attaching bolts, converter pilot, converter pump drive surfaces, converter end play, and crankshaft pilot bore.	P-2	50, 51, 52, 53, 55
4. Describe the operational characteristics of a continuously variable transmission (CVT).	P-3	39
5. Describe the operational characteristics of a hybrid vehicle drive train.	P-3	39
6. Disassemble, clean, and inspect transmission/transaxle.	P-2	52, 55
7. Inspect, measure, clean, and replace valve body (includes surfaces, bores, springs, valves, sleeves, retainers, brackets, check valves/balls, screens, spacers, and gaskets).	P-2	52, 53, 55, 56
8. Inspect servo and accumulator bores, pistons, seals, pins, springs, and retainers; determine necessary action.	P-2	53, 56
9. Assemble transmission/transaxle.	P-2	54, 57
10. Inspect, measure, and reseal oil pump assembly and components.	P-2	52, 53, 55, 56
11. Measure transmission/transaxle end play or preload; determine necessary action.	P-1	52, 55
12. Inspect, measure, and replace thrust washers and bearings.	P-2	52, 53 55, 56
13. Inspect oil delivery circuits, including seal rings, ring grooves, and sealing surface areas, feed pipes, orifices, and check valves/balls.	P-2	52, 53, 55, 56
14. Inspect bushings; determine necessary action.	P-2	52, 53, 55, 56
15. Inspect and measure planetary gear assembly components; determine necessary action.	P-2	52, 53, 55, 56
16. Inspect case bores, passages, bushings, vents, and mating surfaces; determine necessary action.	P-2	52, 55
17. Diagnose and inspect transaxle drive, link chains, sprockets, gears, bearings, and bushings; perform necessary action.	P-2	55

18. Inspect measure, repair, adjust, or replace transaxle final drive components.	P-2	41, 42, 43
19. Inspect clutch drum, piston, check-balls, springs, retainers, seals, and friction and pressure plates, bands and drums; determine necessary action.	P-2	52, 53, 55, 56
20. Measure clutch pack clearance; determine necessary action.	P-1	53, 56
21. Air test operation of clutch and servo assemblies.	P-1	54, 57
22. Inspect roller and sprag clutch, races, rollers, sprags, springs, cages, retainers; determine necessary action.	P-2	52, 55

## MANUAL DRIVE TRAIN AND AXLES

For every task in Manual Drive Train and Axles, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

### III. MANUAL DRIVE TRAIN AND AXLES

#### A. General: Drive Train Diagnosis

Task Number and Description	Priority	Job #s
1. Identify and interpret drive train concerns; determine necessary action.	P-1	60
2. Research applicable vehicle and service information, fluid type, vehicle service history, service precautions, and technical service bulletins.	P-1	2
3. Check fluid condition; check for leaks; determine necessary action.	P-1	60, 65
4. Drain and refill manual transmission/transaxle and final drive unit.	P-1	77, 78, 79, 80, 86, 89

### III. MANUAL DRIVE TRAIN AND AXLES

#### B. Clutch Diagnosis and Repair

Task Number and Description	Priority	Job #s
1. Diagnose clutch noise, binding, slippage, pulsation, and chatter; determine necessary action.	P-1	71
2. Inspect clutch pedal linkage, cables, automatic adjuster mechanisms, brackets, bushings, pivots, and springs; perform necessary action.	P-1	71, 72
3. Inspect and replace clutch pressure plate assembly, clutch disc, release (throw-out)	P-1	75

bearing and linkage, and pilot bearing/bushing (as applicable).		
4. Bleed clutch hydraulic system.	P-1	73
5. Check and adjust clutch master cylinder fluid level; check for leaks.	P-1	71, 73
6. Inspect flywheel and ring gear for wear and cracks; determine necessary action.	P-1	75
7. Measure flywheel runout and crankshaft end play; determine necessary action.	P-2	75
<b>III. MANUAL DRIVE TRAIN AND AXLES</b>		
<b>C. Transmission/Transaxle Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect, adjust, and reinstall shift linkages, brackets, bushings, cables, pivots, and levers.	P-2	64, 78, 80
2. Describe the operational characteristics of an electronically-controlled manual transmission/transaxle.	P-3	69
3. Diagnose noise concerns through the application of transmission/transaxle power flow principles.	P-2	60
4. Diagnose hard shifting and jumping out of gear concerns; determine necessary action.	P-2	64, 77
5. Diagnose transaxle final drive assembly noise and vibration concerns; determine necessary action.	P-3	60
6. Disassemble, inspect clean, and reassemble internal transmission/transaxle components.	P-3	77, 78, 79, 80
<b>III. MANUAL DRIVE TRAIN AND AXLES</b>		
<b>D. Drive Shaft and Half Shaft, Universal and Constant-Velocity (CV) Joint Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose constant-velocity (CV) joint noise and vibration concerns; determine necessary action.	P-1	67, 68
2. Diagnose universal joint noise and vibration concerns; perform necessary action.	P-2	61, 62, 63, 66
3. Inspect, remove, and replace front-wheel drive (FWD) bearings, hubs, and seals.	P-1	68
4. Inspect, service, and replace shafts, yokes, boots, and universal/CV joints.	P-1	66, 67
5. Check shaft balance and phasing; measure shaft runout; measure and adjust driveline angles.	P-2	61, 62, 63



### III. MANUAL DRIVE TRAIN AND AXLES

#### E. Drive Axle Diagnosis and Repair

##### E.1 Ring and Pinion Gears and Differential Case Assembly

Task Number and Description	Priority	Job #s
1. Clean and inspect differential housing; check for leaks; inspect housing vent.	P-2	7, 65, 87
2. Check and adjust differential housing fluid level.	P-1	60
3. Drain and refill differential housing.	P-1	86, 89
4. Diagnose noise and vibration concerns; determine necessary action.	P-2	60
5. Inspect and replace companion flange and pinion seal; measure companion flange runout.	P-2	66, 87, 88
6. Inspect ring gear and measure runout; determine necessary action.	P-3	87, 88
7. Remove, inspect, and reinstall drive pinion and ring gear, spacers, sleeves, and bearings.	P-3	87, 88
8. Measure and adjust drive pinion depth.	P-3	88
9. Measure and adjust drive pinion bearing preload.	P-3	88
10. Measure and adjust side bearing preload and ring and pinion gear total backlash and backlash variation on a differential carrier assembly (threaded cup or shim types).	P-3	88
11. Check ring and pinion tooth contact patterns; perform necessary action.	P-3	88
12. Disassemble, inspect, measure, and adjust or replace differential pinion gears (spiders), shaft, side gears, side bearings, thrust washers, and case.	P-3	87
13. Reassemble and reinstall differential case assembly; measure runout; determine necessary action.	P-3	88

##### E.2 Limited Slip Differential

Task Number and Description	Priority	Job #s
1. Diagnose noise, slippage, and chatter concerns; determine necessary action.	P-3	60
2. Measure rotating torque; determine necessary action.	P-3	89

##### E.3 Drive Axles

Task Number and Description	Priority	Job #s
1. Inspect and replace drive axle wheel studs.	P-1	108
2. Remove and replace drive axle shafts.	P-1	67, 84, 85

3. Inspect and replace drive axle shaft seals, bearings, and retainers.	P-2	67, 84, 85
4. Measure drive axle flange runout and shaft end play; determine necessary action.	P-2	84
5. Diagnose drive axle shafts, bearings, and seals for noise, vibration, and fluid leakage concerns; determine necessary action.	P-2	68
<b>III. MANUAL DRIVE TRAIN AND AXLES</b>		
<b>F. Four-wheel Drive/All-wheel Drive Component Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect, adjust, and repair shifting controls (mechanical, electrical, and vacuum), bushings, mounts, levers, and brackets.	P-3	83
2. Inspect front-wheel bearings and locking hubs; perform necessary action(s).	P-3	67, 68, 83, 92
3. Check for leaks at drive assembly seals; check vents; check lube level.	P-3	65, 81
4. Identify concerns related to variations in tire circumference and/or final drive ratios.	P-3	81
5. Diagnose noise, vibration, and unusual steering concerns; determine necessary action.	P-3	60, 90
6. Diagnose, test, adjust, and replace electrical/electronic components of four-wheel drive systems.	P-3	83
7. Disassemble, service, and reassemble transfer case and components.	P-3	82

## SUSPENSION AND STEERING

For every task in Suspension and Steering, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

<b>IV. SUSPENSION AND STEERING</b>		
<b>A. General: Suspension and Steering Systems</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.	P-1	2
2. Identify and interpret suspension and steering system concerns; determine necessary action.	P-1	90

#### IV. SUSPENSION AND STEERING

##### B. Steering Systems Diagnosis and Repair

Task Number and Description	Priority	Job #s
1. Disable and enable supplemental restraint system (SRS).	P-1	94, 147
2. Remove and replace steering wheel; center/time supplemental restraint system (SRS) coil (clock spring).	P-1	94, 147
3. Diagnose steering column noises, looseness, and binding concerns (including tilt mechanisms); determine necessary action.	P-2	90, 93
4. Diagnose power steering gear (non-rack and pinion) binding, uneven turning effort, looseness, hard steering, and noise concerns; determine necessary action.	P-2	90, 97
5. Diagnose power steering gear (rack and pinion) binding, uneven turning effort, looseness, hard steering, and noise concerns; determine necessary action.	P-2	90, 97
6. Inspect steering shaft universal-joint(s), flexible coupling(s), collapsible column, lock cylinder mechanism, and steering wheel; perform necessary action.	P-2	93, 94
7. Remove and replace rack and pinion steering gear; inspect mounting bushings and brackets.	P-2	95
8. Inspect rack and pinion steering gear inner tie-rod ends (sockets) and bellows boots; replace as needed.	P-2	95
9. Determine proper power steering fluid type; inspect fluid level and condition.	P-1	91, 97
10. Flush, fill, and bleed power steering system.	P-2	97
11. Inspect for power steering fluid leakage; determine necessary action.	P-1	97
12. Remove, inspect, replace, and adjust power steering pump drive belt.	P-1	33, 97
13. Remove and reinstall power steering pump.	P-2	97
14. Remove and reinstall press fit power steering pump pulley; check pulley and belt alignment.	P-2	97
15. Inspect and replace power steering hoses and fittings.	P-2	90, 97
16. Inspect and replace pitman arm, relay (center link/intermediate) rod, idler arm and mountings, and steering linkage damper.	P-2	90, 94, 96
17. Inspect, replace, and adjust tie-rod ends (sockets), tie-rod sleeves, and clamps.	P-1	90, 95, 96
18. Test and diagnose components of electronically-controlled steering systems using a	P-3	97

scan tool; determine necessary action.		
19. Identify hybrid vehicle power steering system electrical circuits and safety precautions.	P-2	93
20. Inspect electric power-assisted steering.	P-3	97
<b>IV. SUSPENSION AND STEERING</b>		
<b>C. Suspension Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose short and long arm suspension system noises, body sway, and uneven ride height concerns; determine necessary action.	P-1	90
2. Diagnose strut suspension system noises, body sway, and uneven ride height concerns; determine necessary action.	P-1	90
3. Inspect, remove, and install upper and lower control arms, bushings, shafts, and rebound bumpers.	P-3	90, 99
4. Inspect, remove, and install strut rods and bushings.	P-3	90, 98
5. Inspect, remove, and install upper and/or lower ball joints (with or without wear indicators).	P-2	90, 99
6. Inspect, remove, and install steering knuckle assemblies.	P-3	90
7. Inspect, remove, and install short and long arm suspension system coil springs and spring insulators.	P-3	90, 100
8. Inspect, remove, and install torsion bars and mounts.	P-3	90
9. Inspect, remove, and install front stabilizer bar (sway bar) bushings, brackets, and links.	P-3	90, 98
10. Inspect, remove, and install strut cartridge or assembly, strut coil spring, insulators (silencers), and upper strut bearing mount.	P-3	90, 101
11. Inspect, remove, and install track bar, strut rods/radius arms, and related mounts and bushings.	P-3	90, 96, 98, 99
12. Inspect rear suspension system leaf spring(s), bushings, center pins/bolts, and mounts.	P-1	90

<b>IV. SUSPENSION AND STEERING</b>		
<b>D. Related Suspension and Steering Service</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect, remove, and replace shock absorbers; inspect mounts and bushings.	P-1	90, 102
2. Remove, inspect, and service or replace front and rear wheel bearings.	P-1	5, 83, 92
3. Describe the function of the power steering pressure switch.	P-3	90
<b>IV. SUSPENSION AND STEERING</b>		
<b>E. Wheel Alignment Diagnosis, Adjustment, and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose vehicle wander, drift, pull, hard steering, bump steer, memory steer, torque steer, and steering return concerns; determine necessary action.	P-1	103
2. Perform prealignment inspection and measure vehicle ride height; perform necessary action.	P-1	90, 103
3. Prepare vehicle for wheel alignment on alignment machine; perform four-wheel alignment by checking and adjusting front and rear wheel caster, camber and toe as required; center steering wheel.	P-1	103
4. Check toe-out-on-turns (turning radius); determine necessary action.	P-2	103
5. Check SAI (steering axis inclination) and included angle; determine necessary action.	P-2	103
6. Check rear wheel thrust angle; determine necessary action.	P-1	103
7. Check for front wheel setback; determine necessary action.	P-2	103
8. Check front and/or rear cradle (subframe) alignment; determine necessary action.	P-3	103
9. Reset steering angle sensor.	P-2	103
<b>IV. SUSPENSION AND STEERING</b>		
<b>F. Wheels and Tires Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect tire condition; identify tire wear patterns; check for correct tire size and application (load and speed ratings), and adjust air pressure; determine necessary action.	P-1	81, 104
2. Diagnose wheel/tire vibration, shimmy, and noise; determine necessary action.	P-2	103, 104, 106
3. Rotate tires according to manufacturer's recommendations.	P-1	106
4. Measure wheel, tire, axle flange, and hub runout; determine necessary action.	P-2	84, 104

5. Diagnose tire pull problems; determine necessary action.	P-2	103
6. Dismount, inspect, and remount tire on wheel; balance wheel and tire assembly (static and dynamic).	P-1	105, 106
7. Dismount, inspect, and remount tire on wheel equipped with tire pressure monitoring system sensor.	P-2	105, 106
8. Inspect tire and wheel assembly for air loss; perform necessary action.	P-1	104
9. Repair tire using internal patch.	P-1	105
10. Identify and test tire pressure monitoring system (indirect and direct) for operation; calibrate system; verify operation of instrument panel lamps.	P-2	105
11. Demonstrate knowledge of steps required to remove and replace sensors in a tire pressure monitoring system.	P-1	105

## BRAKES

For every task in Brakes, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

V. BRAKES		
A. General: Brake Systems Diagnosis		
Task Number and Description	Priority	Job #s
1. Identify and interpret brake system concerns; determine necessary action.	P-1	107
2. Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.	P-1	2
3. Describe procedure for performing a road test to check brake system operation; including an anti-lock brake system (ABS).	P-1	107
4. Install wheel and torque lug nuts.	P-1	105, 116, 118

<b>V. BRAKES</b>		
<b>B. Hydraulic System Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose pressure concerns in the brake system using hydraulic principles (Pascal's Law).	P-1	107, 111
2. Measure brake pedal height, travel, and free play (as applicable); determine necessary action.	P-1	107
3. Check master cylinder for internal/external leaks and proper operation; determine necessary action.	P-1	107
4. Remove, bench bleed, and reinstall master cylinder.	P-1	113
5. Diagnose poor stopping, pulling or dragging concerns caused by malfunctions in the hydraulic system; determine necessary action.	P-3	111
6. Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust, cracks, bulging, and wear; check for loose fittings and supports; determine necessary action.	P-1	107, 111
7. Replace brake lines, hoses, fittings, and supports.	P-2	112
8. Fabricate brake lines using proper material and flaring procedures (double flare and ISO types).	P-2	112
9. Select, handle, store, and fill brake fluids to proper level.	P-1	113, 115
10. Inspect, test, and/or replace components of brake warning light system.	P-3	111, 112, 136, 138, 141
11. Identify components of brake warning light system.	P-2	111, 112 136, 138
12. Bleed and/or flush brake system.	P-1	115
13. Test brake fluid for contamination.	P-1	115
<b>V. BRAKES</b>		
<b>C. Drum Brake Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose poor stopping, noise, vibration, pulling, grabbing, dragging, or pedal pulsation concerns; determine necessary action.	P-1	107
2. Remove, clean, inspect, and measure brake drum diameter; determine necessary action.	P-1	107, 116
3. Refinish brake drum and measure final drum diameter; compare with specifications.	P-1	117

4. Remove, clean, and inspect brake shoes, springs, pins, clips, levers, adjusters/self-adjusters, other related brake hardware, and backing support plates; lubricate and reassemble.	P-1	116
5. Inspect wheel cylinders for leaks and proper operation; remove and replace as needed.	P-2	116
6. Pre-adjust brake shoes and parking brake; install brake drums or drum/hub assemblies and wheel bearings; perform final checks and adjustments.	P-2	116
<b>V. BRAKES</b>		
<b>D. Disc Brake Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose poor stopping, noise, vibration, pulling, grabbing, dragging, or pulsation concerns; determine necessary action.	P-1	107
2. Remove and clean caliper assembly; inspect for leaks and damage/wear to caliper housing; determine necessary action.	P-1	107, 118
3. Clean and inspect caliper mounting and slides/pins for proper operation, wear, and damage; determine necessary action.	P-1	118
4. Remove, inspect, and replace pads and retaining hardware; determine necessary action.	P-1	118
5. Lubricate and reinstall caliper, pads, and related hardware; seat pads and inspect for leaks.	P-1	118
6. Clean and inspect rotor; measure rotor thickness, thickness variation, and lateral runout; determine necessary action.	P-1	118
7. Remove and reinstall rotor.	P-1	118
8. Refinish rotor on vehicle; measure final rotor thickness and compare with specifications.	P-1	120
9. Refinish rotor off vehicle; measure final rotor thickness and compare with specifications.	P-1	120
10. Retract and readjust caliper piston on an integrated parking brake system.	P-3	110
11. Check brake pad wear indicator; determine necessary action.	P-2	118
12. Describe importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations.	P-1	118



<b>V. BRAKES</b>		
<b>E. Power-Assist Units Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Check brake pedal travel with, and without, engine running to verify proper power booster operation.	P-2	114
2. Check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster.	P-1	114
3. Inspect vacuum-type power booster unit for leaks; inspect the check-valve for proper operation; determine necessary action.	P-1	114
4. Inspect and test hydraulically-assisted power brake system for leaks and proper operation; determine necessary action.	P-3	114
5. Measure and adjust master cylinder pushrod length.	P-3	114
<b>V. BRAKES</b>		
<b>F. Miscellaneous (Wheel Bearings, Parking Brakes, Electrical, Etc.) Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose wheel bearing noises, wheel shimmy, and vibration concerns; determine necessary action.	P-3	109
2. Remove, clean, inspect, repack, and install wheel bearings; replace seals; install hub and adjust bearings.	P-1	5, 109
3. Check parking brake cables and components for wear, binding, and corrosion; clean, lubricate, adjust or replace as needed.	P-2	110
4. Check parking brake operation and parking brake indicator light system operation; determine necessary action.	P-1	110
5. Check operation of brake stop light system.	P-1	136
6. Replace wheel bearing and race.	P-2	5, 109
7. Remove and reinstall sealed wheel bearing assembly.	P-2	109
8. Inspect and replace wheel studs.	P-1	108
<b>V. BRAKES</b>		
<b>G. Electronic Brake, Traction and Stability Control Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Identify and inspect electronic brake control system components; determine necessary	P-1	121

action.		
2. Identify traction control/vehicle stability control system components.	P-3	121
3. Describe the operation of a regenerative braking system.	P-3	111
4. Diagnose poor stopping, wheel lock-up, abnormal pedal feel, unwanted application, and noise concerns associated with the electronic brake control system; determine necessary action.	P-2	124
5. Diagnose electronic brake control system electronic control(s) and components by retrieving diagnostic trouble codes, and/or using recommended test equipment; determine necessary action.	P-2	124
6. Depressurize high-pressure components of an electronic brake control system.	P-3	121
7. Bleed the electronic brake control system hydraulic circuits.	P-1	122
8. Test, diagnose, and service electronic brake control system speed sensors (digital and analog), toothed ring (tone wheel), and circuits using a graphing multimeter (GMM)/digital storage oscilloscope (DSO) (includes output signal, resistance, shorts to voltage/ground, and frequency data).	P-3	123, 124
9. Diagnose electronic brake control system braking concerns caused by vehicle modifications (tire size, curb height, final drive ratio, etc.).	P-3	124

## ELECTRICAL/ELECTRONIC SYSTEMS

For every task in Electrical/Electronic Systems, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

### VI. ELECTRICAL/ELECTRONIC SYSTEMS

#### A. General: Electrical System Diagnosis

Task Number and Description	Priority	Job #s
1. Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.	P-1	2
2. Demonstrate knowledge of electrical/electronic series, parallel, and series-parallel	P-1	136

circuits using principles of electricity (Ohm's Law).		
3. Demonstrate proper use of a digital multimeter (DMM) when measuring source voltage, voltage drop (including grounds), current flow and resistance.	P-1	130, 136, 142
4. Demonstrate knowledge of the causes and effects from shorts, grounds, opens, and resistance problems in electrical/electronic circuits.	P-1	130, 138, 142
5. Check operation of electrical circuits with a test light.	P-1	130, 136
6. Check operation of electrical circuits with fused jumper wires.	P-1	125, 138
7. Use wiring diagrams during the diagnosis (troubleshooting) of electrical/electronic circuit problems.	P-1	130, 136, 138
8. Diagnose the cause(s) of excessive key-off battery drain (parasitic draw); determine necessary action.	P-1	125
9. Inspect and test fusible links, circuit breakers, and fuses; determine necessary action.	P-1	125, 130, 138, 139
10. Inspect and test switches, connectors, relays, solenoid solid state devices, and wires of electrical/electronic circuits; determine necessary action.	P-1	130, 132, 142
11. Replace electrical connectors and terminal ends.	P-1	126
12. Repair wiring harness.	P-1	126
13. Perform solder repair of electrical wiring.	P-1	126
14. Check electrical/electronic circuit waveforms; interpret readings and determine needed repairs.	P-2	130, 134, 164, 170
15. Repair CAN/BUS wiring harness.	P-1	126
<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>B. Battery Diagnosis and Service</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Perform battery state-of-charge test; determine necessary action.	P-1	127
2. Confirm proper battery capacity for vehicle application; perform battery capacity test; determine necessary action.	P-1	127
3. Maintain or restore electronic memory functions.	P-1	125, 128
4. Inspect and clean battery; fill battery cells; check battery cables, connectors, clamps, and hold-downs.	P-1	127, 128
5. Perform slow/fast battery charge according to manufacturer's recommendations.	P-1	128

6. Jump-start vehicle using jumper cables and a booster battery or an auxiliary power supply.	P-1	129
7. Identify high-voltage circuits of electric or hybrid electric vehicle and related safety precautions.	P-3	126
8. Identify electronic modules, security systems, radios, and other accessories that require reinitialization or code entry after reconnecting vehicle battery.	P-1	128
9. Identify hybrid vehicle auxiliary (12v) battery service, repair, and test procedures.	P-3	127, 128
<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>C. Starting System Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Perform starter current draw tests; determine necessary action.	P-1	130
2. Perform starter circuit voltage drop tests; determine necessary action.	P-1	130
3. Inspect and test starter relays and solenoids; determine necessary action.	P-2	130, 131
4. Remove and install starter in a vehicle.	P-1	133
5. Inspect and test switches, connectors, and wires of starter control circuits; determine necessary action.	P-2	130, 132
6. Differentiate between electrical and engine mechanical problems that cause a slow-crank or a no-crank condition.	P-2	130
<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>D. Charging System Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Perform charging system output test; determine necessary action.	P-1	134
2. Diagnose (troubleshoot) charging system for causes of undercharge, no-charge, or overcharge conditions.	P-1	134
3. Inspect, adjust, or replace generator (alternator) drive belts; check pulleys and tensioners for wear; check pulley and belt alignment.	P-1	33, 134
4. Remove, inspect, and reinstall generator (alternator).	P-1	134, 135
5. Perform charging circuit voltage drop tests; determine necessary action.	P-1	134

<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>E. Lighting Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose (troubleshoot) the causes of brighter-than-normal, intermittent, dim, or no light operation; determine necessary action.	P-1	136
2. Inspect interior and exterior lamps and sockets including headlights and auxiliary lights (fog lights/driving lights); replace as needed.	P-1	136
3. Aim headlights.	P-2	137
4. Identify system voltage and safety precautions associated with high-intensity discharge headlights.	P-2	137
<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>F. Gauges, Warning Devices, and Driver Information Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect and test gauges and gauge sending units for causes of abnormal gauge readings; determine necessary action.	P-2	139, 140
2. Diagnose (troubleshoot) the causes of incorrect operation of warning devices and other driver information systems; determine necessary action.	P-2	138, 139, 140, 141
<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>G. Horn and Wiper/Washer Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose (troubleshoot) causes of incorrect horn operation; perform necessary action.	P-1	142
2. Diagnose (troubleshoot) causes of incorrect wiper operation; diagnose wiper speed control and park problems; perform necessary action.	P-2	143
3. Diagnose (troubleshoot) windshield washer problems; perform necessary action.	P-2	143
<b>VI. ELECTRICAL/ELECTRONIC SYSTEMS</b>		
<b>H. Accessories Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose (troubleshoot) incorrect operation of motor-driven accessory circuits; determine necessary action.	P-2	144
2. Diagnose (troubleshoot) incorrect electric lock operation (including remote keyless	P-2	144, 151

entry); determine necessary action.		
3. Diagnose (troubleshoot) incorrect operation of cruise control systems; determine necessary action.	P-3	145
4. Diagnose (troubleshoot) supplemental restraint system (SRS) problems; determine necessary action.	P-2	148
5. Disable and enable an airbag system for vehicle service; verify indicator lamp operation.	P-1	147
6. Remove and reinstall door panel.	P-1	144
7. Check for module communication errors (including CAN/BUS systems) using a scan tool.	P-2	150
8. Describe the operation of keyless entry/remote-start systems.	P-3	151
9. Verify operation of instrument panel gauges and warning/indicator lights; reset maintenance indicators.	P-1	136, 138, 139, 140, 141
10. Verify windshield wiper and washer operation, replace wiper blades.	P-1	143
11. Diagnose (troubleshoot) radio static and weak, intermittent, or no radio reception; determine necessary action.	P-3	146
12. Diagnose (troubleshoot) body electronic system circuits using a scan tool; determine necessary action.	P-3	149
13. Diagnose the cause(s) of false, intermittent, or no operation of anti-theft systems.	P-3	151
14. Describe the process for software transfers, software updates, or flash reprogramming on electronic modules.	P-3	161

## HEATING AND AIR CONDITIONING

For every task in Heating and Air Conditioning, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

VII. HEATING AND AIR CONDITIONING		
A. General: A/C System Diagnosis and Repair		
Task Number and Description	Priority	Job #s
1. Identify and interpret heating and air conditioning problems; determine necessary action.	P-1	152
2. Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.	P-1	2
3. Performance test A/C system; identify problems.	P-1	152, 153
4. Identify abnormal operating noises in the A/C system; determine necessary action.	P-2	152
5. Identify refrigerant type; select and connect proper gauge set; record temperature and pressure readings.	P-1	152, 153
6. Leak test A/C system; determine necessary action.	P-1	152
7. Inspect condition of refrigerant oil removed from A/C system; determine necessary action.	P-2	155
8. Determine recommended oil and oil capacity for system application.	P-1	155
9. Using a scan tool, observe and record related HVAC data and trouble codes.	P-3	11
VII. HEATING AND AIR CONDITIONING		
B. Refrigeration System Component Diagnosis and Repair		
Task Number and Description	Priority	Job #s
1. Inspect and replace A/C compressor drive belts, pulleys, and tensioners; determine necessary action.	P-1	33, 152, 155
2. Inspect, test, service or replace A/C compressor clutch components and/or assembly; check compressor clutch air gap; adjust as needed.	P-2	152, 155

3. Remove, inspect, and reinstall A/C compressor and mountings; determine recommended oil quantity.	P-2	155
4. Identify hybrid vehicle A/C system electrical circuits and service/safety precautions.	P-2	152
5. Determine need for an additional A/C system filter; perform necessary action.	P-3	159
6. Remove and inspect A/C system mufflers, hoses, lines, fittings, O-rings, seals, and service valves; perform necessary action.	P-2	152, 156
7. Inspect A/C condenser for airflow restrictions; perform necessary action.	P-1	152
8. Remove, inspect, and reinstall receiver/drier or accumulator/drier; determine recommended oil quantity.	P-2	155, 156
9. Remove, inspect, and install expansion valve or orifice (expansion) tube.	P-1	156
10. Inspect evaporator housing water drain; perform necessary action.	P-1	152
11. Diagnose A/C system conditions that cause the protection devices (pressure, thermal, and PCM) to interrupt system operation; determine necessary action.	P-2	152
12. Determine procedure to remove and reinstall evaporator; determine required oil quantity.	P-2	156
13. Remove, inspect, and reinstall condenser; determine required oil quantity.	P-2	156
<b>VII. HEATING AND AIR CONDITIONING</b>		
<b>C. Heating, Ventilation, and Engine Cooling Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect engine cooling and heater systems hoses; perform necessary action.	P-1	31, 33, 158
2. Inspect and test heater control valve(s); perform necessary action.	P-2	158
3. Diagnose temperature control problems in the heater/ventilation system; determine PCM to interrupt system operation; determine necessary action.	P-2	153
4. Determine procedure to remove, inspect, and reinstall heater core.	P-2	158
<b>VII. HEATING AND AIR CONDITIONING</b>		
<b>D. Operating Systems and Related Controls Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Inspect and test A/C-heater blower motors, resistors, switches, relays, wiring, and protection devices; perform necessary action.	P-1	152, 159
2. Diagnose A/C compressor clutch control systems; determine necessary action.	P-2	152



3. Diagnose malfunctions in the vacuum, mechanical, and electrical components and controls of the heating, ventilation, and A/C (HVAC) system; determine necessary action.	P-2	153
4. Inspect and test A/C-heater control panel assembly; determine necessary action.	P-3	153
5. Inspect and test A/C-heater control cables, motors, and linkages; perform necessary action.	P-3	153
6. Inspect A/C-heater ducts, doors, hoses, cabin filters, and outlets; perform necessary action.	P-1	159
7. Identify the source of A/C system odors.	P-2	152
8. Check operation of automatic or semiautomatic heating, ventilation, and air-conditioning (HVAC) control systems; determine necessary action.	P-2	153
<b>VII. HEATING AND AIR CONDITIONING</b>		
<b>E. Refrigerant Recovery, Recycling, and Handling</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Perform correct use and maintenance of refrigerant handling equipment according to equipment manufacturer's standards.	P-1	154, 157
2. Identify and recover A/C system refrigerant.	P-1	154
3. Recycle, label, and store refrigerant.	P-1	154, 157
4. Evacuate and charge A/C system; add refrigerant oil as required.	P-1	154

## ENGINE PERFORMANCE

For every task in Engine Performance, the following safety requirement must be strictly enforced:

- Comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations.

<b>VIII. ENGINE PERFORMANCE</b>		
<b>A. General: Engine Diagnosis</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Identify and interpret engine performance concerns; determine necessary action.	P-1	160

2. Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.	P-1	2
3. Diagnose abnormal engine noises or vibration concerns; determine necessary action.	P-3	163
4. Diagnose the cause of excessive oil consumption, coolant consumption, unusual exhaust color, odor, and sound; determine necessary action.	P-2	173
5. Perform engine absolute (vacuum/boost) manifold pressure tests; determine necessary action.	P-1	8
6. Perform cylinder power balance test; determine necessary action.	P-2	8
7. Perform cylinder cranking and running compression tests; determine necessary action.	P-1	9
8. Perform cylinder leakage test; determine necessary action.	P-1	9
9. Diagnose engine mechanical, electrical, electronic, fuel, and ignition concerns; determine necessary action.	P-2	8, 9, 10, 130, 134, 160, 164, 167, 170
10. Verify engine operating temperature; determine necessary action.	P-1	31
11. Verify correct camshaft timing.	P-1	28
<b>VIII. ENGINE PERFORMANCE</b>		
<b>B. Computerized Controls Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Retrieve and record diagnostic trouble codes, OBD monitor status, and freeze frame data; clear codes when applicable.	P-1	11, 161
2. Access and use service information to perform step-by-step (troubleshooting) diagnosis.	P-1	2
3. Perform active tests of actuators using a scan tool; determine necessary action.	P-2	170, 178
4. Describe the importance of running all OBDII monitors for repair verification.	P-1	161
5. Diagnose the causes of emissions or driveability concerns with stored or active diagnostic trouble codes; obtain, graph, and interpret scan tool data.	P-1	11, 160, 161
6. Diagnose emissions or driveability concerns without stored diagnostic trouble codes; determine necessary action.	P-1	160, 161, 165
7. Inspect and test computerized engine control system sensors, powertrain/engine control module (PCM/ECM), actuators, and circuits using a graphing multimeter (GMM)/digital storage oscilloscope (DSO); perform necessary action.	P-2	164, 166, 169, 175, 177

8. Diagnose driveability and emissions problems resulting from malfunctions of interrelated systems (cruise control, security alarms, suspension controls, traction controls, A/C, automatic transmissions, non-OEM installed accessories, or similar systems); determine necessary action.	P-3	160, 163
<b>VIII. ENGINE PERFORMANCE</b>		
<b>C. Ignition System Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose (troubleshoot) ignition system related problems such as no-starting, hard starting, engine misfire, poor driveability, spark knock, power loss, poor mileage, and emissions concerns; determine necessary action.	P-2	160, 161, 164, 165
2. Inspect and test crankshaft and camshaft position sensor(s); perform necessary action.	P-1	28, 29, 165
3. Inspect, test, and/or replace ignition control module, powertrain/engine control module; reprogram as necessary.	P-3	165
4. Remove and replace spark plugs; inspect secondary ignition components for wear and damage.	P-1	164, 165
<b>VIII. ENGINE PERFORMANCE</b>		
<b>D. Fuel, Air Induction, and Exhaust Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose (troubleshoot) hot or cold no-starting, hard starting, poor driveability, incorrect idle speed, poor idle, flooding, hesitation, surging, engine misfire, power loss, stalling, poor mileage, dieseling, and emissions problems; determine necessary action.	P-2	160, 167, 169
2. Check fuel for contaminants; determine necessary action.	P-2	166
3. Inspect and test fuel pumps and pump control systems for pressure, regulation, and volume; perform necessary action.	P-1	167
4. Replace fuel filter(s).	P-1	167
5. Inspect, service, or replace air filters, filter housings, and intake ductwork.	P-1	168
6. Inspect throttle body, air induction system, intake manifold and gaskets for vacuum leaks and/or unmetered air.	P-2	168
7. Inspect and test fuel injectors.	P-2	168, 170
8. Verify idle control operation.	P-1	169

9. Inspect integrity of the exhaust manifold, exhaust pipes, muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and heat shields; perform necessary action.	P-1	173, 174, 177
10. Inspect condition of exhaust system hangers, brackets, clamps, and heat shields; repair or replace as needed.	P-1	173, 174, 177
11. Perform exhaust system back-pressure test; determine necessary action.	P-2	173
12. Check and refill diesel exhaust fluid (DEF).	P-3	173
13. Test the operation of turbocharger/supercharger systems; determine necessary action.	P-3	172
<b>VIII. ENGINE PERFORMANCE</b>		
<b>E. Emissions Control Systems Diagnosis and Repair</b>		
<b>Task Number and Description</b>	<b>Priority</b>	<b>Job #s</b>
1. Diagnose oil leaks, emissions, and driveability concerns caused by the positive crankcase ventilation (PCV) system; determine necessary action.	P-3	160, 178
2. Inspect, test, and service positive crankcase ventilation (PCV) filter/breather cap, valve, tubes, orifices, and hoses; perform necessary action.	P-2	178
3. Diagnose emissions and driveability concerns caused by the exhaust gas recirculation (EGR) system; determine necessary action.	P-3	160, 175
4. Diagnose emissions and driveability concerns caused by the secondary air injection and catalytic converter systems; determine necessary action.	P-2	160, 176
5. Diagnose emissions and driveability concerns caused by the evaporative emissions control system; determine necessary action.	P-2	160, 178
6. Inspect and test electrical/electronic sensors, controls, and wiring of exhaust gas recirculation (EGR) systems; perform necessary action.	P-2	175
7. Inspect, test, service, and replace components of the EGR system including tubing, exhaust passages, vacuum/pressure controls, filters, and hoses; perform necessary action.	P-2	175
8. Inspect and test electrical/electronically-operated components and circuits of air injection systems; perform necessary action.	P-3	176
9. Inspect and test catalytic converter efficiency.	P-2	177

10. Inspect and test components and hoses of the evaporative emissions control system; perform necessary action.	P-1	178
11. Interpret diagnostic trouble codes (DTCs) and scan tool data related to the emissions control systems; determine necessary action.	P-3	11, 160, 177, 178

## REQUIRED SUPPLEMENTAL TASKS

Shop and Personal Safety		
Task Number and Description		
1. Identify general shop safety rules and procedures.		1
2. Utilize safe procedures for handling of tools and equipment.		1
3. Identify and use proper placement of floor jacks and jack stands.		1
4. Identify and use proper procedures for safe lift operation.		1
5. Utilize proper ventilation procedures for working within the lab/shop area.		1
6. Identify marked safety areas.		1
7. Identify the location and the types of fire extinguishers and other fire safety equipment; demonstrate knowledge of the procedures for using fire extinguishers and other fire safety equipment.		1
8. Identify the location and use of eyewash stations.		1
9. Identify the location of the posted evacuation routes.		1
10. Comply with the required use of safety glasses, ear protection, gloves, and shoes during lab/shop activities.		1
11. Identify and wear appropriate clothing for lab/shop activities.		1
12. Secure hair and jewelry for lab/shop activities.		1
13. Demonstrate awareness of the safety aspects of supplemental restraint systems (SRS), electronic brake control systems, and hybrid vehicle high voltage circuits.		1
14. Demonstrate awareness of the safety aspects of high voltage circuits (such as high intensity discharge (HID) lamps, ignition systems, injection systems, etc.).		1, 137
15. Locate and demonstrate knowledge of material safety data sheets (MSDS).		1, 2

<b>Tools and Equipment</b>	
<b>Task Number and Description</b>	
1. Identify tools and their usage in automotive applications.	1, 11
2. Identify standard and metric designation.	2, 28, 31, 40, 172
3. Demonstrate safe handling and use of appropriate tools.	1
4. Demonstrate proper cleaning, storage, and maintenance of tools and equipment.	1
5. Demonstrate proper use of precision measuring tools (i.e., micrometer, dial indicator, dial caliper).	16, 18, 21, 27
<b>Preparing Vehicle for Service</b>	
<b>Task Number and Description</b>	
1. Identify information needed and the service requested on a repair order.	2
2. Identify purpose and demonstrate proper use of fender covers, mats.	6
3. Demonstrate use of the three Cs (concern, cause, and correction).	160
4. Review vehicle service history.	2
5. Complete work order to include customer information, vehicle identifying information, customer concern, related service history, cause, and correction.	2
<b>Preparing Vehicle for Customer</b>	
<b>Task Number and Description</b>	
1. Ensure vehicle is prepared to return to customer per school/company policy (floor mats, steering wheel cover, etc.).	6